

Actuator AX6000M

Drivers AX9000MU

Actuator AX7000X

Drivers AX9000XS

Actuator AX1000T

Actuator AX2000T

Dialog terminal AX0180

### Discontinue

ABSODEX

# AX7000X Series

High-end model equipped with high-resolution encoder Compatible function allows free combination of driver, actuator, and cable

- Max. torque: 22/45 N·m
- Supported driver: XS driver



### Actuator specifications

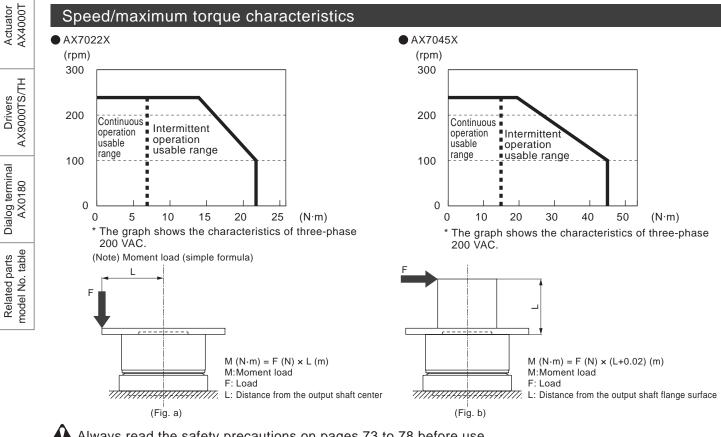
Item		AX7022X	AX7045X	
Max. output torque	N∙m	22	45	
Continuous output torque	N∙m	7	15	
Max. rotation speed	rpm	240	(*1)	
Allowable axial load	N	40	00	
Allowable moment load	N∙m	2	0	
Output shaft moment of inertia	kg∙m²	0.0182	0.0254	
Allowable moment of load inertia	kg∙m²	0.60	0.90	
Index accuracy (*3)	sec	±3	30	
Repeatability (*3)	sec	±	2	
Output shaft friction torque	N∙m	2.5		
Resolution	P/rev	4,194,304		
Motor insulation class		Class F		
Motor withstand voltage		1,500 VAC 1 min		
Motor insulation resistance		10 MΩ or more 500 VDC		
Operating ambient temperature		0 to 4	40°C	
Operating ambient humidity		20 to 85% RH, r	no condensation	
Storage ambient temperature		-20 to	980°C	
Storage ambient humidity		20 to 90% RH, r	no condensation	
Atmosphere		No corrosive gas, ex	plosive gas, or dust	
Weight	kg	10.0 (12.9) *2	13.2 (16.1) *2	
Output shaft runout (*3)	mm	0.0	03	
Output shaft surface runout (*3)	mm	0.0	03	
Degree of protection		IP20		

\*1: Use at a speed of 80 rpm or less during continuous rotation operation.

\*2: The values in ( ) are the actuator weight with the mounting base option.

\*3: Refer to the "Glossary" on page 64 for index accuracy, repeatability, output shaft runout and output shaft surface runout.





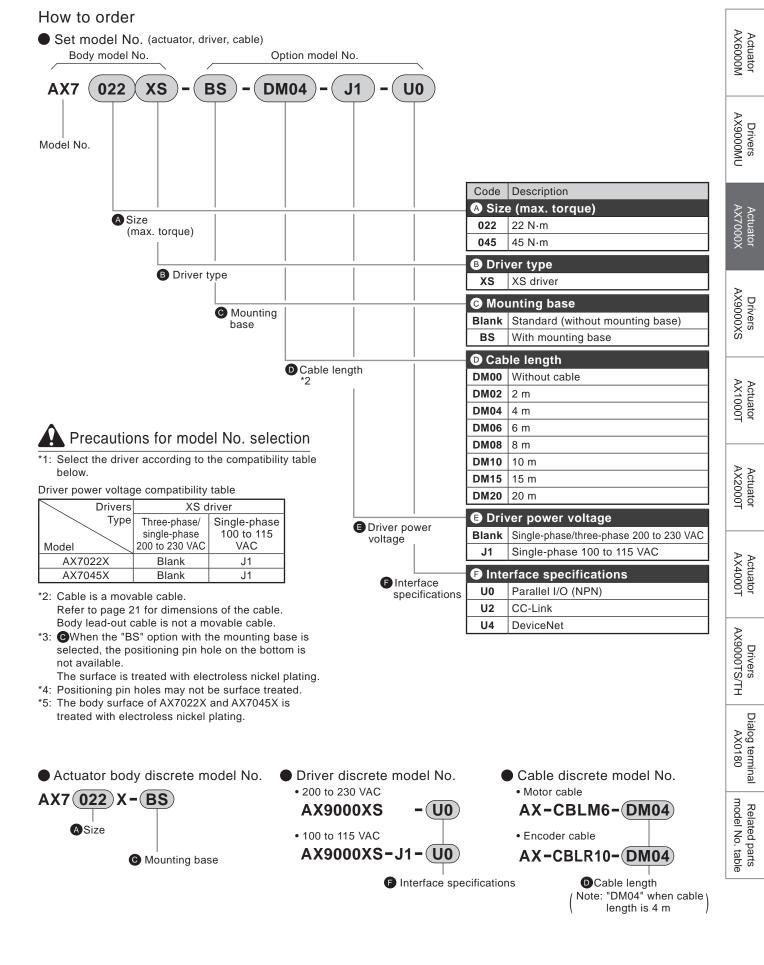
Always read the safety precautions on pages 73 to 78 before use.

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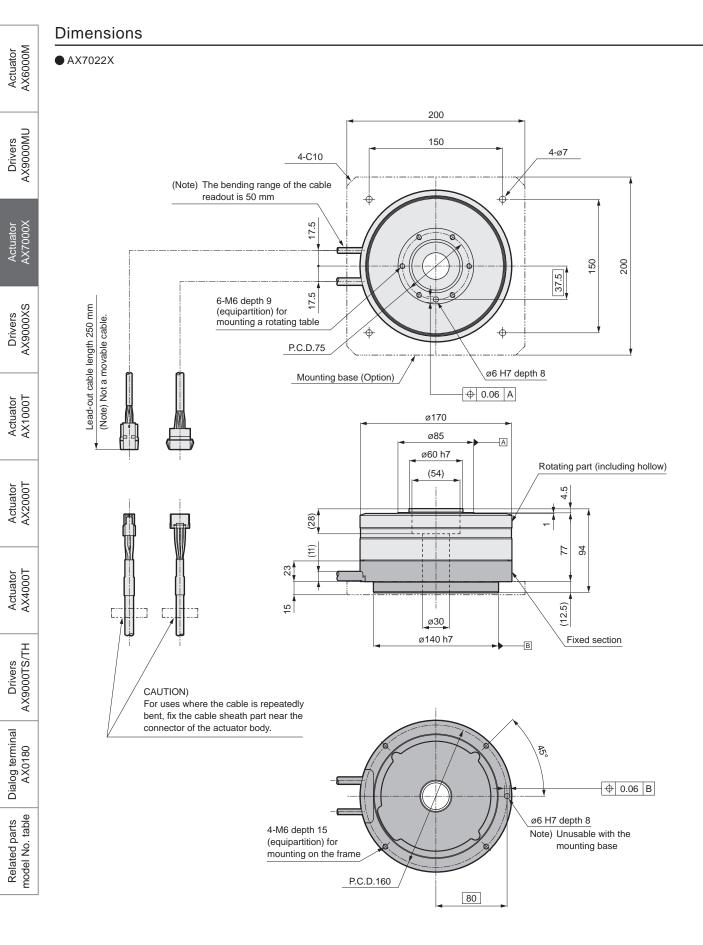
**CKD** 

AX7000X Series

How to order



# AX7000X Series

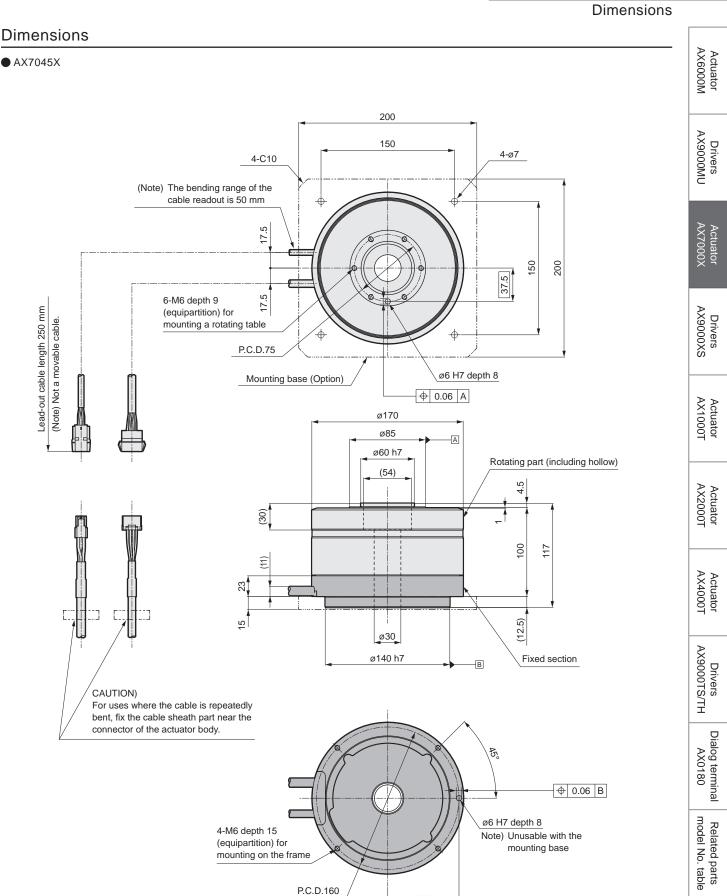


\*1) The origin position of the actuator may differ from that shown in the dimensions.

The origin offset function allows you to set a desired origin position.

CKD

AX7000X Series



\*1) The origin position of the actuator may differ from that shown in the dimensions. The origin offset function allows you to set a desired origin position.

P.C.D.160

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Actuator AX6000M

Drivers AX9000MU

Actuator AX7000X

Drivers AX9000XS

Actuator AX1000T

Actuator AX2000T

Actuator AX4000T

Drivers AX9000TS/TH

Dialog terminal AX0180

Related parts model No. table

# Discontinue ABSODEX (AX7000X Series)

# XS driver

Interface specifications: parallel I/O (NPN)

CC-Link DeviceNet



### **Features**

- Power supply is divided into main power supply and control power supply
- Smaller/lighter weight (resin body adopted)
- 7-segment LED 2-digit display
- Compatible with encoder output (parallel I/O only)
- Serial communication options available
- Driving conditions enabled to be set or directed by the host controller (CC-Link and DeviceNet only)

#### General specifications

		Model		
I	tem	XS driver AX9000XS		
Power	Main power supply	Three phase, single phase 200 VAC $\pm10\%$ to 230 VAC $\pm10\%$ 100 VAC $\pm10\%$ to 115 VAC $\pm10\%$ (J1 Option ) (*1)		
supply voltage	Control power	200 VAC ±10% to 230 VAC ±10% 100 VAC ±10% to 115 VAC ±10% (J1 Option ) (*1)		
Power fi	requency	50/60 Hz		
Rated input current		200 VAC: 1.8 A 100 VAC: 2.4 A		
Rated ou	utput current	1.9 A		
Structure		Driver and controller integrated (open type)		
Operating ambient temperature		0 to 50°C		
Operating a	ambient humidity	20 to 90% RH (no condensation)		
Storage amb	pient temperature	-20 to 65°C		
Storage an	nbient humidity	20 to 90% RH (no condensation)		
Atmospl	nere	No corrosive gas or dust		
Anti-noise		1,000 V (P-P), pulse width 1 µsec, rising 1 nsec impulse noise test, induction noise (capacitive coupling)		
Vibration resistance		4.9 m/s <sup>2</sup>		
Weight		Approx. 1.6 kg		
Degree of protection		IP2X (excluding CN4 and CN5)		

\*1) If a 200 to 230 VAC power supply is connected by mistake when using power voltage 100 to 115 VAC specifications (-J1 option), the driver internal circuit will be damaged.

\*2) If the main power is cut off while the actuator is rotating, the rotation may continue due to inertia.

\*3) After the main power supply is cut OFF, the motor may rotate by the residual voltage of the driver.

### How to order

• 200 to 230 VAC

**AX9000XS** 

• 100 to 115 VAC

### AX9000XS-J1-(U0)

Interface specifications U0: Parallel I/O(NPN) U2: CC-Link U4: DeviceNet

-(U0)

### Performance specifications

Item	Description			
No. of control axes	1 axis, 4,194,304 pulses/1 rotation			
Angle setting unit	° (degree), pulse, indexing No.			
Angle min. setting unit	0.001°, 1 pulse			
Speed setting unit	sec, rpm			
Speed setting range	0.01 to 100 sec/0.11 to 240 rpm			
Equal divisions	1 to 255			
Max. command value	8-digit numeric input ±99,999,999			
Timer	0.01 to 99.99 sec			
Programming language	NC			
Programming	Set data through RS232C port			
method	with a PC or other terminal.			
	Auto, MDI, jog, single block, servo OFF,			
Operation mode	pulse train input mode			
	Network operation mode			
Coordinates	Absolute, incremental			
	[5 types]			
Acceleration curve	Modified Sine (MS), Modified Constant Velocity (MC/			
	MC2), Modified Trapezoid (MT), Trapecloid (TR)			
	LED display			
Status display	CHARGE = Main power supply			
	POWER = Control power			
Operation display Display with 7-segment LED (2 digits)				
Communication interface	RS-232C compliant			
I/O signal	Refer to interface specification pages.			
Program capacity	Approx. 6,000 characters (256)			
Electronic thermal	Overheating protection for actuator			

### Breaker capacity

		Rush cu	Breaker capacity	
Actuator model No.	Driver model No.	Single phase 100 V	Single-phase/ three-phase 200 V	Rated current (A)
AX7022X, AX7045X	AX9000XS	16 (*1)	56 (*1)	10

\*1) The value of the rush current is a representative value at 115 VAC and 230 VAC.

Always read the safety precautions on pages 73 to 78 before use.

\* Custom order products are RoHS non-compliant.

# XS driver

Logic

Positive

Positive

Positive

Positive

Positive Positive

Positive

Positive

Positive

Positive

Positive

Load

Load

Positive

Positive

Positive

Positive

Positive

Actuator AX6000M

Drivers AX9000MU

Actuator AX7000X

AX9000XS

Actuator AX1000T

Actuator AX2000T

Actuator AX4000T

Drivers AX9000TS/TH

Drivers

### Parallel I/O (NPN)

### **CN3** Input signal

Pin No.	Signal name	Logic	Determination
1 to 2	External power supply input +24 V ±10%		
3 to 4	External power supply input GND		
5	Program No. selection input (Bit 0)	Positive	Level
6	Program No. selection input (Bit 1)	Positive	Level
7	Program No. selection input (Bit 2)	Positive	Level
8	Program No. selection input (Bit 3)	Positive	Level
9	Program No. setting 2nd digit input/	Positive	Edge
9	Program No. selection input (Bit 4)	FUSITIVE	Level
10	Program No. setting 1st digit input/	Positive	Edge
10	Program No. selection input (Bit 5)	FUSITIVE	Level
11	Reset input	Positive	Edge
12	Origin return directive input	Positive	Edge
13	Start input Pos		Edge
14	Servo on input/	Positive	Level
14	Program stop input	POSITIVE	Edge
15	Ready return/Continuous rotation stop input	Positive	Edge
16	Answer input/Position deviation counter reset input	Positive	Edge
17	Emergency stop input	Load	Level
18	Brake release input	Positive	Level

### CN3 pulse train input signal

Pin No.	Signal name	
19	PULSE/UP/A phase	
20	PULSE/-UP/-A phase	
21	DIR/ DOWN/ B phase	
22	-DIR/-DOWN/-B phase	

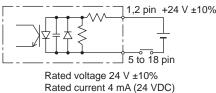
### Input/output circuit specifications

Description	1 circuit current (mA)	Max. points (Circuit)	Max. current (mA)	Max. power consumption (mA)
Input circuit	4	14	56	
Output circuit	50	18	900	1106
Brake output (BK+, BK-)	75	2	150	

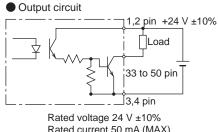
\* The maximum simultaneous output points of the output circuit are 14 points out of 18 points.

### CN3 input/output circuit specifications

#### Input circuit







Rated current 50 mA (MAX)

#### CN3 Output signal Pin No. Signal name 33 M code output (Bit 0) 34 M code output (Bit 1) 35 M code output (Bit 2) 36 M code output (Bit 3) 37 M code output (Bit 4) 38 M code output (Bit 5)

M code output (Bit 6)

M code output (Bit 7)

Start input wait output

M code strobe output

Positioning completion output

Segment position strobe output

Imposition output

Alarm output 1

Alarm output 2

Ready output

CN3	encoder	output	signal	(Incremental)

Output 1 during indexing/Origin position output

Output 2 during indexing/Servo state output

Pin No.	Signal name
23	A phase (Line driver output)
24	-A phase (Line driver output)
25	B phase (Line driver output)
26	-B phase (Line driver output)
27	Z phase (Line driver output)
28	-Z phase (Line driver output)

Pulse train input circuit

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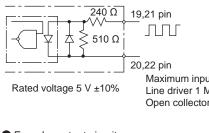
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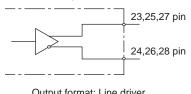
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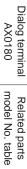




Output format: Line driver Line driver: DS26C31

Maximum input frequency Line driver 1 Mpps Open collector 250 Kpps

Encoder output circuit



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\* Custom order products are RoHS non-compliant.

# XS driver

### CC-Link

Actuator AX6000M

Drivers AX9000MU

Actuator AX7000X

2X9000X7

Actuator AX1000T

Actuator AX2000T

Actuator AX4000T

Drivers AX9000TS/TH

Dialog terminal

Related parts model No. table

AX0180

### Communication specifications

ltem	Specifications			
Power supply	5 VDC is supplied from the servo amplifier.			
CC-Link version	Ver.1.10			
Number of occupied stations (type)	2 stations (Remote device station)			
Remote input points	48 point			
Remote output points	48 point			
Remote register input/output	Input 8 words/Output 8 words			
Communication	10 M/5 M/2.5 M/625 k/156 kbps			
speed	(Selected by parameter setting)			
Connection cable	CC-Link Ver.1.10 compliant cable			
Connection capie	(3 core cable with shield)			
Transmission format	HDLC compliant			
Remote station No.	1 to 63 (Set by a parameter)			
Number of	For remote device station only			
connected units	Max. 32 units/2 stations occupied			
	Present position within 1 rotation			
	(degree, pulse), position deviation,			
Monitor function	amount, program No., electronic			
	thermal, rotation speed, alarm,			
	parameter, operation mode			

### I/O signal

$PLC \rightarrow A$	X (Input)			AX (Outp	ut) $\rightarrow$ PLC
Device No.	Signal name	Logic	Determination	Device No.	Signal name
RYn0	Program No. selection input (Bit 0)	Positive	Level	RXn0	M code output (Bit 0)
RYn1	Program No. selection input (Bit 1)	Positive	Level	RXn1	M code output (Bit 1)
RYn2	Program No. selection input (Bit 2)	Positive	Level	RXn2	M code output (Bit 2)
RYn3	Program No. selection input (Bit 3)	Positive	Level	RXn3	M code output (Bit 3)
RYn4	Program No. setting 2nd digit input /Program No. selection input (Bit 4)	Positive	Edge level	RXn4	M code output (Bit 4)
RYn5	Program No. setting 1st digit input /Program No. selection input (Bit 5)	Positive	Edge level	RXn5	M code output (Bit 5)
RYn6	Reset input	Positive	Edge	RXn6	M code output (Bit 6)
RYn7	Origin return directive input	Positive	Edge	RXn7	M code output (Bit 7)
RYn8	Start input	Positive	Edge	RXn8	Imposition output
RYn9	Servo on input /Program stop input	Positive	Level edge	RXn9	Positioning completion output
RYnA	Ready return input /Continuous rotation stop input	Positive	Edge	RXnA	Start input wait output
RYnB	Answer input /Position deviation counter reset input	Positive	Edge	RXnB	Alarm output 1
RYnC	Emergency stop input	Load	Level	RXnC	Alarm output 2
RYnD	Brake release input	Positive	Level	RXnD	Output 1 during indexing /Origin position output
RYnE	Job operation input (CW direction)	Positive	Edge	RXnE	Output 2 during indexing /Servo state output
RYnF	Job operation input (CCW direction)	Positive	Edge	RXnF	Ready output
RY(n+1)0	Unusable /Travel unit selection input (Bit 0)	Positive	Level	RX(n+1)0	Segment position strobe output
RY(n+1)1	Unusable /Travel unit selection input (Bit 1)	Positive	Level	RX(n+1)1	M code strobe output
RY(n+1)2	Unusable /Travel speed unit selection input	Positive	Level		
RY(n+1)3	Operation by table, Operation by data input Switching input	Positive	Level	RX(n+1)2 to	Unusable
RY(n+1)4 to RY(n+1)F	Unusable	$\square$		RX(n+1)F	
	Monitor output execution request	Positive	Level	RX(n+2)0	Monitoring
RY(n+2)1	Command code execution request	Positive	Edge	RX(n+2)1	Command code execution completed
RY(n+2)2 to RY(n+2)F	Unusable			RX(n+2)2 to RX(n+2)F	Unusable
RY(n+3)0			$\setminus$	RX(n+3)0 to RX(n+3)A	Unusable
to RY(n+3)F	Unusable			RX(n+4) B	Remote READY
				RX(n+3)C to RX(n+3)F	Unusable

Logic

Positive

Positiv

Positiv

Positiv

Positiv

Positiv

Positiv

Positiv

Positiv

Positiv

Positive

Load Load

Positive

Positive

Positive

Positive

Positive

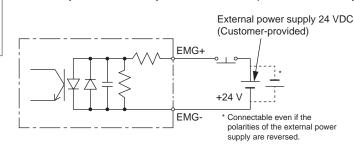
Positiv

Positive

Positiv

\* n is determined by the setting of the station No.

### TB3 Input circuit specifications (Machine stops)



Rated voltage 24 V ±10%, Rated current 5 mA or less

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### Safety precautions

- Reserve a sufficient distance between the communication cable and power cable (motor cable, power supply cable, etc.).
- Placing the communication cable and power cable close to each other or bundling these cables makes communication unstable due to noise, possibly resulting in a communication error or retry.
- For details on the installation of a communication cable, refer to the CC-Link installation manuals.

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# **XS** driver

Actuator AX6000M

Drivers AX9000MU

Actuator AX7000X

SX0006X

Actuator AX1000T

Actuator AX2000T

Actuator AX4000T

Drivers

Logic

Positive

Positive

Positive

Positive

Positive

Positive

Positive

Positive

Positive

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Positive

Load

Load

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Positive

Positive

Positive

Positive

Positive

Positive

### **DeviceNet**

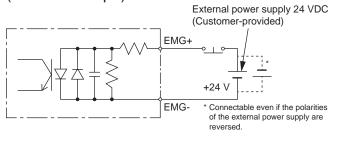
### Communication specifications

ltem	Specifications			
Power supply for communication	11 to 25 VDC			
Current consumption of power supply for communication	50 mA or less			
Communication protocol	DeviceNet compliant: Remote I/O			
Number of occupied nodes	Input 8 bytes/Output 8 bytes			
Communication	500 k/250 k/125 kbps			
speed	(Selected by parameter setting)			
	DeviceNet compliant cable (5-wire			
Connection cable	cable with shield, 2 signal lines, 2			
	power cables, 1 shield)			
Node address	0 to 63 (Set by a parameter)			
Number of connected units	Max. 64 units (including the master)			
	Present position within 1 rotation (degree,			
Monitor function	pulse), position deviation amount,			
Monitor function	program No., electronic thermal, rotation			
	speed, alarm, parameter, operation mode			

### I/O signal

0.1   Program No. selection input (Bit 1)   Positive   Level   0.1   M code output (Bit 1)     0.2   Program No. selection input (Bit 2)   Positive   Level   0.2   M code output (Bit 3)     0.3   Program No. selection input (Bit 3)   Positive   Level   0.3   M code output (Bit 3)     0.4   Program No. selection input (Bit 3)   Positive   Edge   0.4   M code output (Bit 4)     0.5   Program No. selection input (Bit 3)   Positive   Edge   0.5   M code output (Bit 4)     0.6   Reset input   Positive   Edge   0.6   M code output (Bit 7)     1.0   Start input   Positive   Edge   0.7   M code output (Bit 7)     1.0   Start input   Positive   Edge   0.7   M code output (Bit 7)     1.1   Porsigram stop input   Positive   Edge   1.0   Imposition output     1.2   Ready return input (Continuous rotation stop input   Positive   Edge   1.2   Start input wait output     1.4   Emergency stop input   Load   Level   1.4   Alarm output 2     1.5   Brake release	$PLC \rightarrow A$	X (Input)			AX (Outp	ut) $\rightarrow$ PLC	
0.1   Program No. selection input (Bit 1)   Positive   Level   0.1   M code output (Bit 1)     0.2   Program No. selection input (Bit 2)   Positive   Level   0.2   M code output (Bit 3)     0.3   Program No. selection input (Bit 3)   Positive   Level   0.3   M code output (Bit 3)     0.4   Program No. selection input (Bit 3)   Positive   Edge   0.4   M code output (Bit 4)     0.5   Program No. selection input (Bit 3)   Positive   Edge   0.5   M code output (Bit 4)     0.6   Reset input   Positive   Edge   0.6   M code output (Bit 7)     1.0   Start input   Positive   Edge   0.7   M code output (Bit 7)     1.0   Start input   Positive   Edge   0.7   M code output (Bit 7)     1.1   Porsigram stop input   Positive   Edge   1.0   Imposition output     1.2   Ready return input (Continuous rotation stop input   Positive   Edge   1.2   Start input wait output     1.4   Emergency stop input   Load   Level   1.4   Alarm output 2     1.5   Brake release	Byte No.	Signal name	Logic	Determination	Byte No.	Signal name	
0.2   Program No. selection input (Bit 2)   Positive   Level     0.3   Program No. selection input (Bit 3)   Positive   Level   0.2   M code output (Bit 2)     0.4   Program No. selection input (Bit 4)   Positive   Edge   0.4   M code output (Bit 4)     0.5   Program No. selection input (Bit 5)   Positive   Edge   0.4   M code output (Bit 4)     0.6   Reset input   Positive   Edge   0.5   M code output (Bit 5)     0.6   Reset input   Positive   Edge   0.6   M code output (Bit 7)     1.0   Start input   Positive   Edge   0.7   M code output (Bit 7)     1.0   Start input   Positive   Edge   0.7   M code output (Bit 7)     1.1   Program stop input   Positive   Edge   1.1   Output 1   0.1     1.2   Ready return input /Position deviation counter reset input   Positive   Edge   1.3   Alarm output 2     1.5   Brake release input   Positive   Edge   1.4   Alarm output 2     1.6   Job operation input (CCW direction)   Positive   Edge	0.0	Program No. selection input (Bit 0)	Positive	Level	0.0	M code output (Bit 0)	
0.3   Program No. selection input (Bit 3)   Positive Level     0.4   Program No. setting 2nd digit input (Bit 4)   Positive Edge     0.5   Program No. setting 1st digit input (Bit 4)   Positive Edge     0.6   Reset input   Positive Edge     0.7   Origin return directive input Positive Edge   0.6     0.7   Origin return directive input Positive Edge   0.7     1.0   Start input Positive Edge   0.7     1.1   Servo on input Program stop input Positive Edge   0.7     1.2   Ready return input Positive Edge   0.7     1.3   Answer input Positive Edge   1.1     1.4   Emergency stop input   Load Level     1.5   Brake release input OCCW direction input (CCW direction Positive Edge   1.3     1.6   Job operation input (CCW direction input (Bit 0) Positive Edge   1.7     1.7   Job operation input (CCW direction input (Bit 0) Positive Edge   1.7     2.0   Parameter No. (Bit 8)   Positive Edge     2.1   Parameter No. (Bit 0)   Positive Edge     1.7   Job operation input (CCW direction input (Bit 0)   Positive Edge     2.1   Parameter No. (Bit 10) <td>0.1</td> <td>Program No. selection input (Bit 1)</td> <td>Positive</td> <td>Level</td> <td>0.1</td> <td>M code output (Bit 1)</td>	0.1	Program No. selection input (Bit 1)	Positive	Level	0.1	M code output (Bit 1)	
0.4   Program No. setting 2nd digit input Program No. selection input (Bit 4)   Positive level   Edge level     0.5   Program No. selection input (Bit 5)   Positive Program No. selection input (Bit 5)   Positive level   Edge level     0.6   Reset input   Positive   Edge level   0.6   M code output (Bit 6)     0.7   Origin return directive input   Positive   Edge   0.7   M code output (Bit 7)     1.0   Start input   Positive   Edge   0.7   M code output (Bit 7)     1.0   Start input   Positive   Edge   0.7   M code output (Bit 7)     1.1   Servo on input /Program stop input   Positive   Edge   1.1   Position output     1.3   Answer input /Position deviation counter reset input /Position deviation counter reset input   Positive   Edge   1.3   Alarm output 2     1.5   Brake release input   Positive   Level   1.4   Alarm output 2     1.5   Job operation input (CW direction)   Positive   Edge   1.7   Ready output     2.0   Parameter No. (Bit 8) /Travel speed unit selection input (Bit 0)   Positive   Level   2.0   Segment positio	0.2	Program No. selection input (Bit 2)	Positive	Level	0.2	M code output (Bit 2)	
0.4   /Program No. selection input (Bit 4)   Pusitive level   0.4   Mit body output (Bit 4)     0.5   Program No. selection input (Bit 5)   Positive level   0.5   Mit body output (Bit 4)     0.6   Reset input   Positive   Edge   0.6   Mit body output (Bit 4)     0.7   Origin return directive input   Positive   Edge   0.6   Mit code output (Bit 6)     0.7   Origin return directive input   Positive   Edge   0.7   Mit code output (Bit 7)     1.0   Start input   Positive   Edge   0.7   Mit code output (Bit 7)     1.1   Servo on input   Positive   Edge   1.0   Imposition output     1.2   Ready return input   Positive   Level   1.1   Position output 1     1.3   Answer input   Positive   Edge   1.3   Alarm output 1     1.4   Emergency stop input   Load   Level   1.4   Alarm output 2     1.5   Brake release input   Positive   Edge   1.6   Output 1 during indexi /Origin position output     1.6   Job operation input (CCW   Positive   Edge <td< td=""><td>0.3</td><td>Program No. selection input (Bit 3)</td><td>Positive</td><td>Level</td><td>0.3</td><td>M code output (Bit 3)</td></td<>	0.3	Program No. selection input (Bit 3)	Positive	Level	0.3	M code output (Bit 3)	
0.5   /Program No. selection input (Bit 5)   Positive level   0.5   Micode output (Bit 5)     0.6   Reset input   Positive   Edge   0.6   Micode output (Bit 7)     1.0   Start input   Positive   Edge   0.7   Micode output (Bit 7)     1.0   Start input   Positive   Edge   1.0   Imposition output     1.1   Servo on input /Program stop input   Positive   Edge   1.1   Position output     1.2   Ready return input /Continuous rotation stop input   Positive   Edge   1.2   Start input wait output     1.3   Answer input /Position deviation counter reset input   Positive   Edge   1.3   Alarm output 2     1.4   Emergency stop input   Load   Level   1.4   Alarm output 2     1.5   Brake release input   Positive   Level   1.5   Output 1 during indexi /Origin position output     1.6   Job operation input (CCW direction)   Positive   Edge   1.7   Ready output     2.0   Parameter No. (Bit 8) /Travel unit selection input (Bit 0)   Positive   Level   2.0   Segment position strobe output	0.4		Positive		0.4	M code output (Bit 4)	
0.7   Origin return directive input   Positive   Edge   0.7   M code output (Bit 7)     1.0   Start input   Positive   Edge   1.0   Imposition output     1.1   Servo on input (Program stop input)   Positive   Edge   1.1   Position output     1.2   Ready return input (Continuous rotation stop input)   Positive   Edge   1.2   Start input wait output     1.3   Answer input (Position deviation counter reset input)   Positive   Edge   1.3   Alarm output 1     1.4   Emergency stop input   Load   Level   1.4   Alarm output 2     1.5   Brake release input   Positive   Edge   1.3   Alarm output 2     1.6   Job operation input (CCW   Positive   Edge   1.6   Output 1 during indexi (Servo state output)     1.7   Ready output   Ready output   1.7   Ready output)     2.0   Parameter No. (Bit 8) (Travel unit selection input (Bit 0)   Positive   Level)   2.1   M code strobe output)     2.1   Parameter No. (Bit 10) (Travel speed unit selection input Positive   Level)   2.1   M code strobe output)   2.5 <td>0.5</td> <td></td> <td>Positive</td> <td></td> <td>0.5</td> <td>M code output (Bit 5)</td>	0.5		Positive		0.5	M code output (Bit 5)	
1.0Start inputPositiveEdge1.1Servo on input (Program stop input)PositiveLevel edge1.0Imposition output1.2Ready return input (Program stop input)PositiveEdge1.1Position gompletic output1.3Answer input (Position deviation counter reset input)PositiveEdge1.2Start input wait output1.4Emergency stop inputLoadLevel1.3Alarm output 21.5Brake release inputPositiveEdge1.4Alarm output 21.6Job operation input (CCW direction)PositiveEdge1.6Output 1 during indexi (Origin position output)1.7Job operation input (CCW direction)PositiveEdge1.7Ready output2.0Parameter No. (Bit 8) (Travel unit selection input (Bit 0) PositivePositiveLevel2.0Segment position strobe output2.1Parameter No. (Bit 10) (Travel unit selection input (Bit 1) Switching inputPositiveLevel2.1M code strobe output2.3Operation by table, Operation by data input Switching inputPositiveLevel2.5Unusable2.4UnusableImage: Strobe output2.7Command code execution requestPositiveLevel3.1Parameter No. (Bit 1) (UnusablePositiveLevel2.7Command code execution completed3.2Parameter No. (Bit 2) (UnusablePositiveLevelLevelImage: Strobe3.2 <t< td=""><td>0.6</td><td>Reset input</td><td>Positive</td><td>Edge</td><td>0.6</td><td>M code output (Bit 6)</td></t<>	0.6	Reset input	Positive	Edge	0.6	M code output (Bit 6)	
1.1DescriptionPositiveLevel edgePositioning content1.2Ready return input //Continuous rotation stop inputPositiveEdge1.1Positioning content1.3Answer input //Position deviation counter reset inputPositiveEdge1.2Start input wait output1.4Emergency stop inputLoadLevel1.4Alarm output 11.5Brake release inputPositiveEdge1.4Alarm output 21.6Job operation input (CW direction)PositiveEdge1.5Output 1 during indexi /Origin position output1.6Job operation input (CCW direction)PositiveEdge1.7Ready output2.0Parameter No. (Bit 8) /Travel unit selection input (Bit 0)PositiveLevel1.7Ready output2.1Parameter No. (Bit 10) /Travel unit selection inputPositiveLevel2.1M code strobe output2.3Operation by table, Operation by data input Switching inputPositiveLevel2.21.1M code strobe output2.4Unusable2.5Unusable2.6Monitor output execution request PositiveLevel2.6Monitoring2.7Command code execution request /UnusablePositiveLevel2.7Command code execution completed3.1Parameter No. (Bit 1) /UnusablePositiveLevel2.7Command code execution completed3.2Parameter No. (Bit 2) /UnusablePositiveLevel1.6	0.7	Origin return directive input	Positive	Edge	0.7	M code output (Bit 7)	
1.1   /Program stop input   Positive   edge   1.1   output     1.2   Ready return input   Positive   Edge   1.2   Start input wait output     1.3   Answer input   Positive   Edge   1.3   Alarm output 1     1.4   Emergency stop input   Load   Level   1.4   Alarm output 2     1.5   Brake release input   Positive   Edge   1.4   Alarm output 2     1.6   Job operation input (CW direction)   Positive   Edge   1.6   Output 1 during indexi /Origin position output     1.7   Job operation input (CCW   Positive   Edge   1.6   Output 2 during indexi /Servo state output     2.0   Parameter No. (Bit 8) /Travel unit selection input (Bit 0)   Positive   Level   2.0   Segment position strobe output     2.1   Parameter No. (Bit 10) /Travel unit selection input (Bit 1)   Positive   Level   2.1   M code strobe output     2.3   Operation by table, Operation by data input switching input   Positive   Level   2.5   Unusable     2.7   Command code execution request Positive   Level   2.6   Monitoring   2.7 <td>1.0</td> <td>Start input</td> <td>Positive</td> <td>Edge</td> <td>1.0</td> <td>Imposition output</td>	1.0	Start input	Positive	Edge	1.0	Imposition output	
1.2   /Continuous rotation stop input   Positive   Edge   1.2   Start input wait output     1.3   Answer input   Positive   Edge   1.3   Alarm output 1     1.4   Emergency stop input   Load   Level   1.4   Alarm output 2     1.5   Brake release input   Positive   Level   1.4   Alarm output 2     1.6   Job operation input (CCW direction)   Positive   Edge   1.5   Output 2 during indexi     1.7   Job operation input (CCW   Positive   Edge   1.7   Ready output     2.0   Parameter No. (Bit 8)   Positive   Level   1.7   Ready output     2.1   Parameter No. (Bit 9)   Positive   Level   2.0   Segment position strobe output     2.2   Parameter No. (Bit 10)   Positive   Level   2.1   M code strobe output     2.3   Operation by table, Operation by data input   Positive   Level   2.2   Level     2.4   Unusable   Output execution request   Positive   Level   2.5   Unusable     3.0   Parameter No. (Bit 1)   Positive <td< td=""><td>1.1</td><td></td><td>Positive</td><td></td><td>1.1</td><td>Positioning completion output</td></td<>	1.1		Positive		1.1	Positioning completion output	
1.3   /Position deviation counter reset input   Positive   Edge   1.3   Alarm output 1     1.4   Emergency stop input   Load   Level   1.4   Alarm output 2     1.5   Brake release input   Positive   Level   1.4   Alarm output 2     1.6   Job operation input (CW direction)   Positive   Edge   1.6   Output 1 during indexi     1.7   Job operation input (CCW   Positive   Edge   1.6   Output 2 during indexi     2.0   Parameter No. (Bit 8)   //Travel unit selection input (Bit 0)   Positive   Level   2.0   Segment position     2.1   Parameter No. (Bit 9)   /Travel unit selection input (Bit 1)   Positive   Level   2.1   M code strobe output     2.2   Parameter No. (Bit 10)   //Travel unit selection input Bositive   Level   2.1   M code strobe output     2.3   Operation by table, Operation by data input Switching input   Positive   Level   2.5   Unusable     2.7   Command code execution request Positive   Level   2.6   Monitoring     3.0   Parameter No. (Bit 1)   Positive   Level   2.7	1.2		Positive	Edge	1.2	Start input wait output	
1.5   Brake release input   Positive   Level     1.6   Job operation input (CW direction)   Positive   Edge     1.7   Job operation input (CCW   Positive   Edge     1.7   Job operation input (CCW   Positive   Edge     2.0   Parameter No. (Bit 8) /Travel unit selection input (Bit 0)   Positive   Level     2.1   Parameter No. (Bit 9) /Travel unit selection input (Bit 1)   Positive   Level     2.2   Parameter No. (Bit 10) /Travel speed unit selection input   Positive   Level     2.3   Operation by table, Operation by data input Switching input   Positive   Level     2.4   Unusable   Qurusable   2.5     2.6   Monitor output execution request   Positive   Level     2.7   Command code execution request   Positive   Level     3.0   Parameter No. (Bit 1) /Unusable   Positive   Level     3.1   Parameter No. (Bit 2) /Unusable   Positive   Level     3.2   Parameter No. (Bit 2) /Unusable   Positive   Level	1.3		Positive	Edge	1.3	Alarm output 1	
1.5   Brake release input   Positive   Level   1.5   /Origin position output     1.6   Job operation input (CW direction)   Positive   Edge   1.6   Output 2 during indexi /Servo state output     1.7   Job operation input (CCW direction)   Positive   Edge   1.7   Ready output     2.0   Parameter No. (Bit 8) /Travel unit selection input (Bit 0)   Positive   Level   2.0   Segment position strobe output     2.1   Parameter No. (Bit 9) /Travel unit selection input (Bit 1)   Positive   Level   2.1   M code strobe output     2.2   Parameter No. (Bit 10) /Travel speed unit selection input   Positive   Level   2.2   Unusable   2.2   Unusable     2.4   Unusable   Operation by table, Operation by data input Switching input   Positive   Level   2.5   Unusable     2.7   Command code execution request Positive   Level   2.6   Monitoring   2.7   Command code execution request Positive   Level   2.7   Command code execution completed     3.0   Parameter No. (Bit 1)   Positive   Level   2.7   Command code execution completed     3.1   Parameter No. (Bit 2)<	1.4	Emergency stop input	Load	Level	1.4	Alarm output 2	
1.6   Job operation input (CvW direction) Positive Edge   1.6   /Servo state output     1.7   Job operation input (CCW direction)   Positive Edge   1.7   Ready output     2.0   Parameter No. (Bit 8) //Travel unit selection input (Bit 0)   Positive Level   2.0   Segment position     2.1   Parameter No. (Bit 9) //Travel unit selection input (Bit 1)   Positive Level   2.0   Segment position     2.2   Parameter No. (Bit 10) //Travel unit selection input switching input   Positive Level   2.1   M code strobe output     2.3   Operation by table, Operation by data input switching input   Positive Level   2.2   to     2.4   Unusable   Vinusable   Vinusable   2.5   Unusable   2.5     2.7   Command code execution request Positive Level   2.6   Monitoring   2.7   Command code execution request Positive Level   2.7   Command code execution completed     3.0   Parameter No. (Bit 1) //Unusable   Positive Level   2.7   Command code execution request Positive Level   2.7   Command code execution completed     3.1   Parameter No. (Bit 1) //Unusable   Positive Level   Level   2.7   Command code execution completed  <	1.5	Brake release input	Positive	Level	1.5	Output 1 during indexing /Origin position output	
1.7   direction)   Positive   Euge   1.7   Ready Output     2.0   Parameter No. (Bit 8) /Travel unit selection input (Bit 0)   Positive   Level   2.0   Segment position strobe output     2.1   Parameter No. (Bit 9) /Travel unit selection input (Bit 1)   Positive   Level   2.1   M code strobe output     2.2   Parameter No. (Bit 10) /Travel speed unit selection input   Positive   Level   2.1   M code strobe output     2.3   Operation by table, Operation by data input   Positive   Level   2.2   to   Unusable     2.4   Unusable   Visitive   Level   2.5   Unusable   2.5     2.6   Monitor output execution request   Positive   Level   2.6   Monitoring     3.0   Parameter No. (Bit 0) /Unusable   Positive   Level   2.7   Command code execution completed     3.1   Parameter No. (Bit 1) /Unusable   Positive   Level   Level   1     3.2   Parameter No. (Bit 2) /Unusable   Positive   Level   Level   1	1.6	Job operation input (CW direction)	Positive	Edge	1.6	Output 2 during indexing /Servo state output	
2.0   /Travel unit selection input (Bit 0)   Positive Level   2.0   strobe output     2.1   Parameter No. (Bit 9)   Positive Level   2.1   M code strobe output     2.2   Parameter No. (Bit 10)   Positive Level   2.2   1   M code strobe output     2.2   Parameter No. (Bit 10)   Positive Level   Level   2.2   1   M code strobe output     2.3   Operation by table, Operation by data input   Positive Level   Level   2.2   1   Unusable     2.4   Unusable   Value   Positive Level   2.5   Unusable   2.5     2.6   Monitor output execution request   Positive Level   2.6   Monitoring     2.7   Command code execution request   Positive Level   2.7   Command code execution completed     3.0   Parameter No. (Bit 1)   Positive Level   Level   2.7   Command code execution completed     3.1   Parameter No. (Bit 1)   Positive Level   Level   1   1     3.2   Parameter No. (Bit 2)   Positive Level   Level   1   1	1.7		Positive	Edge	1.7	7 Ready output	
2.1   /Travel unit selection input (Bit 1)   Positive Level   2.1   M code strobe output     2.2   Parameter No. (Bit 10)   Positive Level   2.2   2.3   2.2   1     2.3   Operation by table, Operation by data input   Positive Level   2.2   1   1     2.3   Operation by table, Operation by data input   Positive Level   2.2   1   1     2.4   Operation by table, Operation by data input   Positive Level   2.5   1   1     2.6   Monitor output execution request   Positive Level   2.6   Monitoring     2.7   Command code execution request   Positive Level   2.6   Monitoring     3.0   Parameter No. (Bit 0)   Positive Level   2.7   Command code execution completed     3.1   Parameter No. (Bit 1)   Positive Level   1   1   1     3.2   Parameter No. (Bit 2)   Positive Level   1   1	2.0		Positive	Level	2.0		
2.2   /Travel speed unit selection input   Positive   Level   2.2   to     2.3   Operation by table, Operation by data input   Positive   Level   2.2   to     2.4   Unusable   2.5   Unusable   2.6   Monitor output execution request   Positive   Level   2.6   Monitor output execution request   Positive   Level   2.6   Monitoring     2.7   Command code execution request   Positive   Edge   2.7   Command code   2.7   Command code   Command code   execution completed     3.0   Parameter No. (Bit 0)   Positive   Level   2.7   Command code     3.1   Parameter No. (Bit 1)   Positive   Level   2.7   Command code     3.2   Parameter No. (Bit 2)   Positive   Level   Level   1	2.1		Positive	Level	2.1	M code strobe output	
2.3   Operation by table, Operation by data input   Positive   Level   to   Unusable     2.4   Unusable   2.5   Unusable   2.6   Monitor output execution request   Positive   Level   2.6   Monitor output execution request   Positive   Level   2.6   Monitoring     2.7   Command code execution request   Positive   Edge   2.7   Command code execution completed     3.0   Parameter No. (Bit 0)   Positive   Level   2.7   Command code execution completed     3.1   Parameter No. (Bit 1)   Positive   Level   Level   1     3.2   Parameter No. (Bit 2)   Positive   Level   1   1	2.2		Positive	Level	2.2		
2.4   Unusable   2.6   Monitor output execution request   Positive   Level   2.6   Monitoring     2.7   Command code execution request   Positive   Edge   2.7   Command code execution request   Positive   Edge   2.7   Command code execution completed     3.0   Parameter No. (Bit 0) /Unusable   Positive   Level   2.7   Command code execution completed     3.1   Parameter No. (Bit 1) /Unusable   Positive   Level   2.7   Command code execution completed     3.2   Parameter No. (Bit 2) /Unusable   Positive   Level   2.7   Command code execution completed	2.3		Positive	Level	to	Unusable	
2.7 Command code execution request Positive Edge 2.7 Command code execution request   3.0 Parameter No. (Bit 0) /Unusable Positive Level   3.1 Parameter No. (Bit 1) /Unusable Positive Level   3.2 Parameter No. (Bit 2) /Unusable Positive Level		Unusable	$\nearrow$	$\searrow$	2.5		
2.7   Command code execution request Positive Lege   2.7   execution completed     3.0   Parameter No. (Bit 0) /Unusable   Positive Level   Level     3.1   Parameter No. (Bit 1) /Unusable   Positive Level   Level     3.2   Parameter No. (Bit 2) /Unusable   Positive Level   Level	2.6	Monitor output execution request	Positive	Level	2.6	Monitoring	
3.0 /Unusable Positive Level   3.1 Parameter No. (Bit 1) /Unusable Positive Level   3.2 Parameter No. (Bit 2) /Unusable Positive Level	2.7	Command code execution request	Positive	Edge	2.7	Command code execution completed	
3.2 Parameter No. (Bit 2) /Unusable Positive Level	3.0		Positive	Level			
3.2 /Unusable	3.1	Parameter No. (Bit 1) /Unusable	Positive	Level			
	3.2		Positive	Level			
3.3 /Unusable	3.3	Parameter No. (Bit 3) /Unusable	Positive	Level		Unusable	
3.4 Parameter No. (Bit 4) /Unusable Positive Level 3.7	3.4		Positive	Level			
3.5 Parameter No. (Bit 5) /Unusable Positive Level	3.5		Positive	Level			
3.6 Parameter No. (Bit 6) /Unusable Positive Level	3.6		Positive	Level			
3.7 Parameter No. (Bit 7) /Unusable Positive Level	3.7		Positive	Level			

### **TB3** Input circuit specifications (Machine stops)



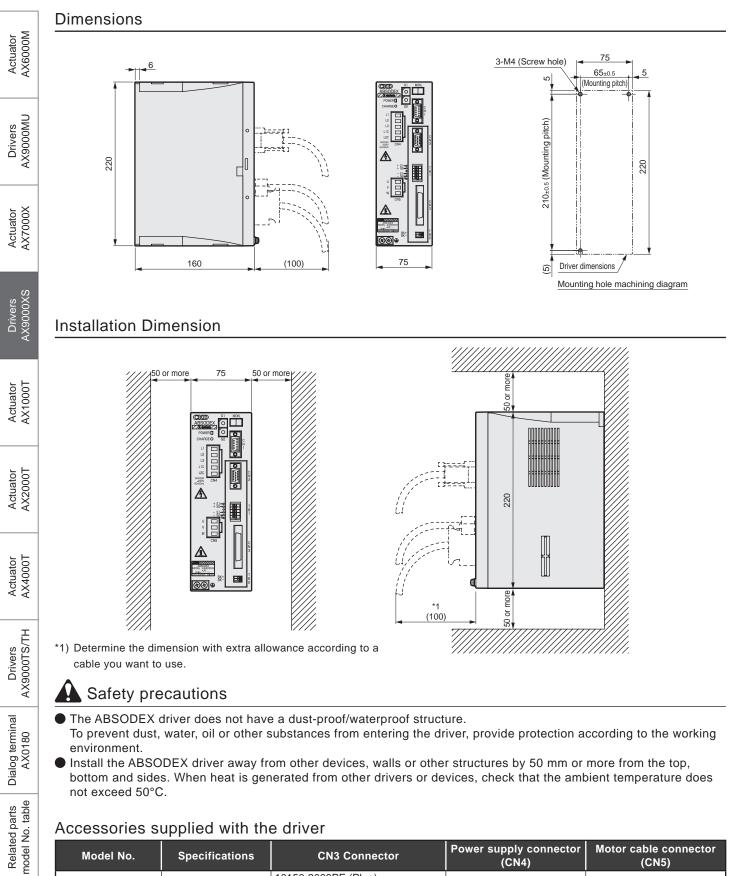
Rated voltage 24 V ±10%, Rated current 5 mA or less

### Safety precautions

- Reserve a sufficient distance between the communication cable and power cable (motor cable, power supply cable, etc.).
- Placing the communication cable and power cable close to each other or bundling these cables makes communication unstable due to noise, possibly resulting in a communication error or retry.
- For details on the installation of communication cables, refer to the DeviceNet installation manuals.

KD

# **XS driver**

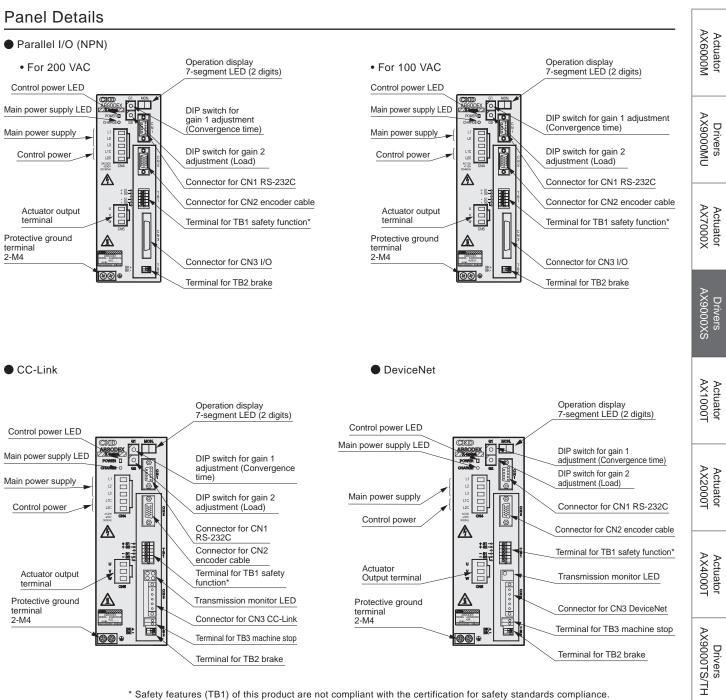


Model No.	Specifications	CN3 Connector	Power supply connector (CN4)	Motor cable connector (CN5)
AX9000XS-U0	Parallel I/O(NPN)	10150-3000PE (Plug) 10350-52A0-008 (Shell) Sumitomo 3M Ltd.		
AX9000XS-U2	CC-Link	BLZP5.08HC/05/180F AU OR BX Weidmüller	PC4/5-ST-7.62 Phoenix Contact	PC4/3-ST-7.62 Phoenix Contact
AX9000XS-U4	DeviceNet	MSTB2.5/5-STF-5.08AUM Phoenix Contact		

### Accessories supplied with the driver

# **XS** driver





\* Safety features (TB1) of this product are not compliant with the certification for safety standards compliance.

Dialog terminal AX0180

Related parts model No. table

# AX7000X Series

Drivers

Drivers AX9000XS

Actuator AX1000T

Actuator AX2000T

Actuator AX4000T

Drivers AX9000TS/TH

Dialog terminal AX0180

Related parts model No. table

٧	Cable specifications							
Actuator AX6000M	Cable dimensions	Product name/model No. Minimum cable bending radius						
A A	Actuator side Driver side	Encoder cable						
Drivers AX9000MU		AX-CBLR10-DM						
ACTUATO AX7000X AX		Motor cable AX-CBLM6-DM (*1)						

\*1)  $\Box$  indicates the cable length.

### Safety precautions

Connect the correct motor cable and driver by checking the mark tube of the cable and the display of the driver.

- For applications where the cable is bent repeatedly, fix the cable sheath near the actuator body connector before use. The lead-out cable of the actuator section is not movable. Make sure to secure the cable at the connector so that it does not move. Do not lift up the body by the lead-out cable or apply excessive force to the cable. Doing so may activate the malfunction alarm or cause the connector to break or become disconnected.
- When connecting the cable, fully insert the connector. Also, tighten the connector mounting screws and fixing screws securely.
- Do not modify the cable by cutting it, extending it, etc. Such modifications may cause failure or malfunction.
- For cable length L, refer to the cable length in "How to Order".