

Actuator AX6000M

Drivers AX9000MU

Actuator AX7000X

Drivers AX9000XS

Actuator AX1000T

Actuator AX2000T

Dialog terminal AX0180

### Discontinue

ABSODEX

# AX7000X Series

High-end model equipped with high-resolution encoder Compatible function allows free combination of driver, actuator, and cable

- Max. torque: 22/45 N·m
- Supported driver: XS driver



### Actuator specifications

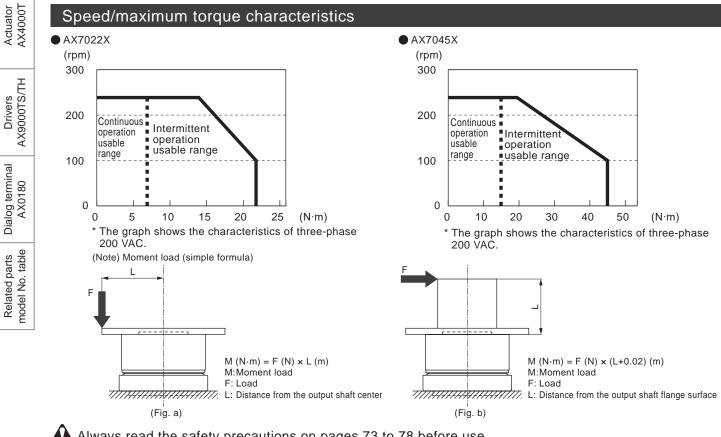
| Item                             |       | AX7022X               | AX7045X              |  |
|----------------------------------|-------|-----------------------|----------------------|--|
| Max. output torque               | N∙m   | 22                    | 45                   |  |
| Continuous output torque         | N∙m   | 7                     | 15                   |  |
| Max. rotation speed              | rpm   | 240                   | (*1)                 |  |
| Allowable axial load             | N     | 40                    | 00                   |  |
| Allowable moment load            | N∙m   | 2                     | 0                    |  |
| Output shaft moment of inertia   | kg∙m² | 0.0182                | 0.0254               |  |
| Allowable moment of load inertia | kg∙m² | 0.60                  | 0.90                 |  |
| Index accuracy (*3)              | sec   | ±3                    | 30                   |  |
| Repeatability (*3)               | sec   | ±                     | 2                    |  |
| Output shaft friction torque     | N∙m   | 2.5                   |                      |  |
| Resolution                       | P/rev | 4,194,304             |                      |  |
| Motor insulation class           |       | Class F               |                      |  |
| Motor withstand voltage          |       | 1,500 VAC 1 min       |                      |  |
| Motor insulation resistance      |       | 10 MΩ or more 500 VDC |                      |  |
| Operating ambient temperature    |       | 0 to 4                | 40°C                 |  |
| Operating ambient humidity       |       | 20 to 85% RH, r       | no condensation      |  |
| Storage ambient temperature      |       | -20 to                | 980°C                |  |
| Storage ambient humidity         |       | 20 to 90% RH, r       | no condensation      |  |
| Atmosphere                       |       | No corrosive gas, ex  | plosive gas, or dust |  |
| Weight                           | kg    | 10.0 (12.9) *2        | 13.2 (16.1) *2       |  |
| Output shaft runout (*3)         | mm    | 0.0                   | 03                   |  |
| Output shaft surface runout (*3) | mm    | 0.0                   | 03                   |  |
| Degree of protection             |       | IP20                  |                      |  |

\*1: Use at a speed of 80 rpm or less during continuous rotation operation.

\*2: The values in ( ) are the actuator weight with the mounting base option.

\*3: Refer to the "Glossary" on page 64 for index accuracy, repeatability, output shaft runout and output shaft surface runout.





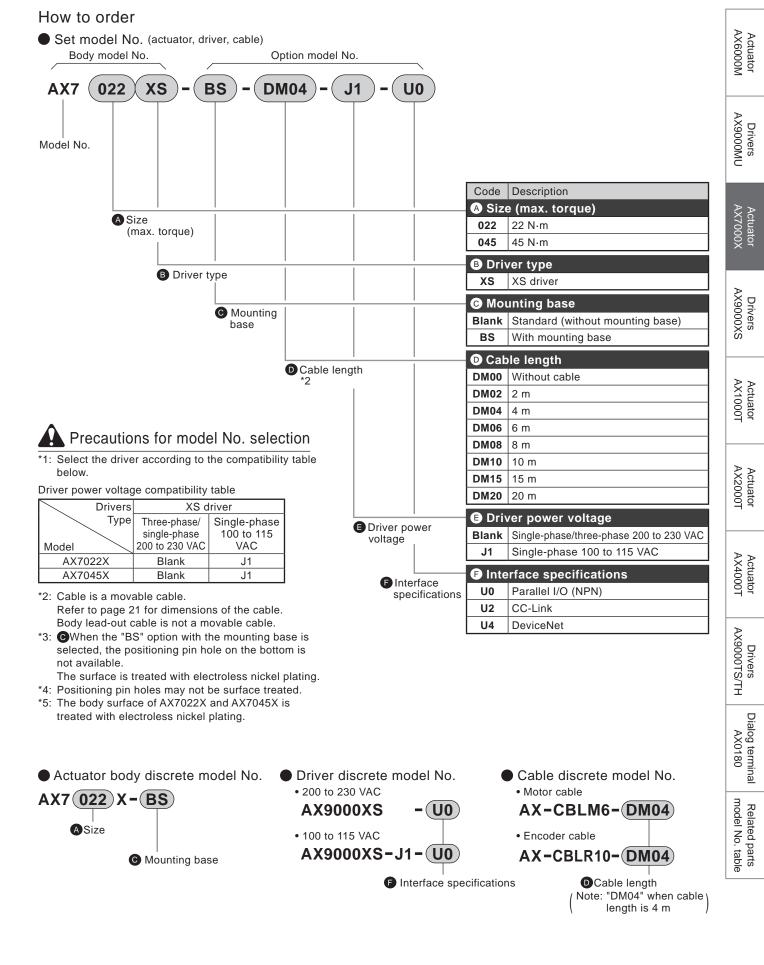
Always read the safety precautions on pages 73 to 78 before use.

11

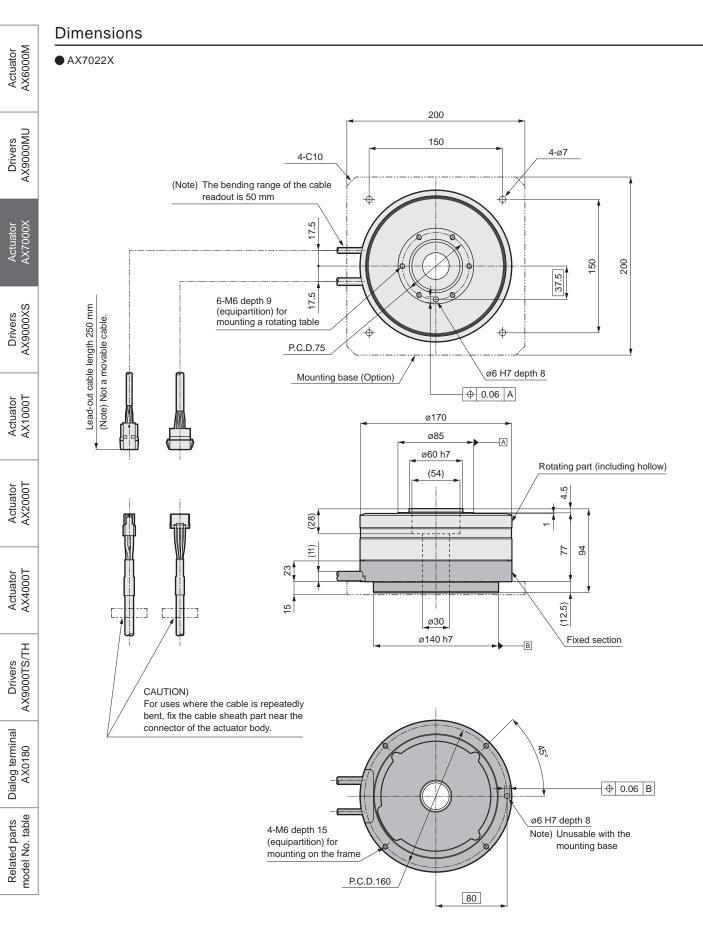
**CKD** 

AX7000X Series

How to order



# AX7000X Series

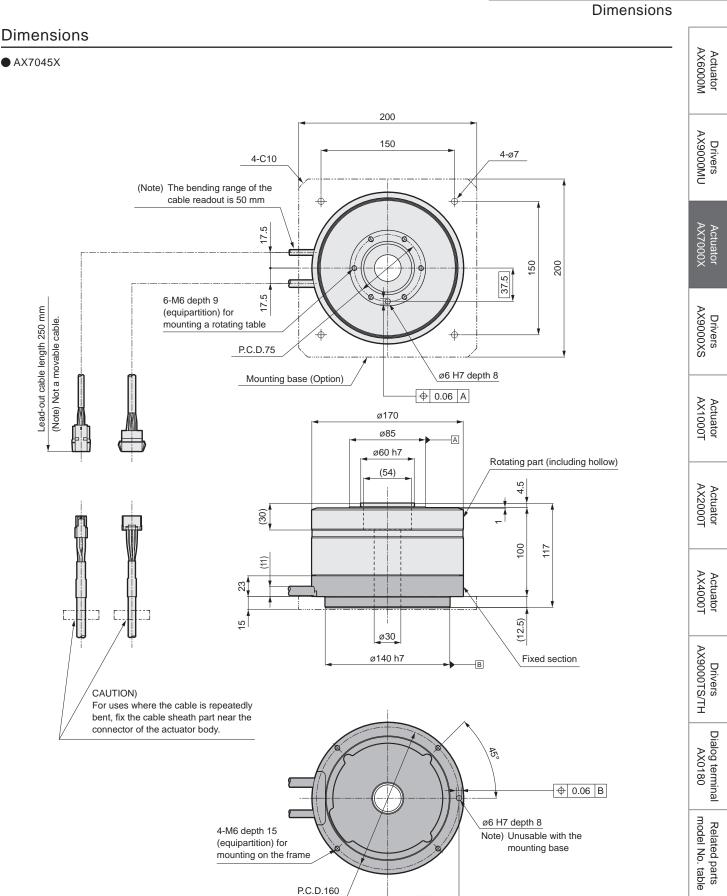


\*1) The origin position of the actuator may differ from that shown in the dimensions.

The origin offset function allows you to set a desired origin position.

CKD

AX7000X Series



\*1) The origin position of the actuator may differ from that shown in the dimensions. The origin offset function allows you to set a desired origin position.

P.C.D.160

80



Actuator AX6000M

Drivers AX9000MU

Actuator AX7000X

Drivers AX9000XS

Actuator AX1000T

Actuator AX2000T

Actuator AX4000T

Drivers AX9000TS/TH

Dialog terminal AX0180

Related parts model No. table

# Discontinue ABSODEX (AX7000X Series)

# XS driver

Interface specifications: parallel I/O (NPN)

CC-Link DeviceNet



### **Features**

- Power supply is divided into main power supply and control power supply
- Smaller/lighter weight (resin body adopted)
- 7-segment LED 2-digit display
- Compatible with encoder output (parallel I/O only)
- Serial communication options available
- Driving conditions enabled to be set or directed by the host controller (CC-Link and DeviceNet only)

#### General specifications

|                               |                      | Model   |  |  |
|-------------------------------|----------------------|---|--|--|
| I                             | tem                  | XS driver<br>AX9000XS   |  |  |
| Power                         | Main power<br>supply | Three phase, single phase 200 VAC $\pm10\%$ to 230 VAC $\pm10\%$ 100 VAC $\pm10\%$ to 115 VAC $\pm10\%$ (J1 Option ) (*1) |  |  |
| supply<br>voltage             | Control<br>power     | 200 VAC ±10% to 230 VAC ±10%<br>100 VAC ±10% to 115 VAC ±10% (J1 Option ) (*1)  |  |  |
| Power fi                      | requency             | 50/60 Hz  |  |  |
| Rated input current           |                      | 200 VAC: 1.8 A<br>100 VAC: 2.4 A  |  |  |
| Rated ou                      | utput current        | 1.9 A   |  |  |
| Structure                     |                      | Driver and controller integrated (open type)  |  |  |
| Operating ambient temperature |                      | 0 to 50°C   |  |  |
| Operating a                   | ambient humidity     | 20 to 90% RH (no condensation)  |  |  |
| Storage amb                   | pient temperature    | -20 to 65°C   |  |  |
| Storage an                    | nbient humidity      | 20 to 90% RH (no condensation)  |  |  |
| Atmospl                       | nere                 | No corrosive gas or dust  |  |  |
| Anti-noise                    |                      | 1,000 V (P-P), pulse width 1 µsec, rising 1 nsec<br>impulse noise test, induction noise (capacitive coupling)             |  |  |
| Vibration resistance          |                      | 4.9 m/s <sup>2</sup>  |  |  |
| Weight                        |                      | Approx. 1.6 kg  |  |  |
| Degree of protection          |                      | IP2X (excluding CN4 and CN5)  |  |  |

\*1) If a 200 to 230 VAC power supply is connected by mistake when using power voltage 100 to 115 VAC specifications (-J1 option), the driver internal circuit will be damaged.

\*2) If the main power is cut off while the actuator is rotating, the rotation may continue due to inertia.

\*3) After the main power supply is cut OFF, the motor may rotate by the residual voltage of the driver.

### How to order

• 200 to 230 VAC

**AX9000XS** 

• 100 to 115 VAC

### AX9000XS-J1-(U0)

Interface specifications U0: Parallel I/O(NPN) U2: CC-Link U4: DeviceNet

-(U0)

### Performance specifications

| Item  | Description   |  |  |  |
|---|---|--|--|--|
| No. of control axes                                     | 1 axis, 4,194,304 pulses/1 rotation                 |  |  |  |
| Angle setting unit                                      | ° (degree), pulse, indexing No.                     |  |  |  |
| Angle min. setting unit                                 | 0.001°, 1 pulse                                     |  |  |  |
| Speed setting unit                                      | sec, rpm  |  |  |  |
| Speed setting range                                     | 0.01 to 100 sec/0.11 to 240 rpm                     |  |  |  |
| Equal divisions   | 1 to 255  |  |  |  |
| Max. command value                                      | 8-digit numeric input ±99,999,999                   |  |  |  |
| Timer   | 0.01 to 99.99 sec                                   |  |  |  |
| Programming language                                    | NC  |  |  |  |
| Programming   | Set data through RS232C port                        |  |  |  |
| method  | with a PC or other terminal.                        |  |  |  |
|   | Auto, MDI, jog, single block, servo OFF,            |  |  |  |
| Operation mode  | pulse train input mode                              |  |  |  |
|   | Network operation mode                              |  |  |  |
| Coordinates   | Absolute, incremental                               |  |  |  |
|   | [5 types]   |  |  |  |
| Acceleration curve                                      | Modified Sine (MS), Modified Constant Velocity (MC/ |  |  |  |
|   | MC2), Modified Trapezoid (MT), Trapecloid (TR)      |  |  |  |
|   | LED display   |  |  |  |
| Status display  | CHARGE = Main power supply                          |  |  |  |
|   | POWER = Control power                               |  |  |  |
| Operation display Display with 7-segment LED (2 digits) |   |  |  |  |
| Communication interface                                 | RS-232C compliant                                   |  |  |  |
| I/O signal  | Refer to interface specification pages.             |  |  |  |
| Program capacity  | Approx. 6,000 characters (256)                      |  |  |  |
| Electronic thermal                                      | Overheating protection for actuator                 |  |  |  |

### Breaker capacity

|                    |                  | Rush cu            | Breaker capacity                   |                   |
|--------------------|------------------|--------------------|------------------------------------|-------------------|
| Actuator model No. | Driver model No. | Single phase 100 V | Single-phase/<br>three-phase 200 V | Rated current (A) |
| AX7022X, AX7045X   | AX9000XS         | 16 (*1)            | 56 (*1)                            | 10                |

\*1) The value of the rush current is a representative value at 115 VAC and 230 VAC.

Always read the safety precautions on pages 73 to 78 before use.

\* Custom order products are RoHS non-compliant.

# XS driver

Logic

Positive

Positive

Positive

Positive

Positive Positive

Positive

Positive

Positive

Positive

Positive

Load

Load

Positive

Positive

Positive

Positive

Positive

Actuator AX6000M

Drivers AX9000MU

Actuator AX7000X

AX9000XS

Actuator AX1000T

Actuator AX2000T

Actuator AX4000T

Drivers AX9000TS/TH

Drivers

### Parallel I/O (NPN)

### **CN3** Input signal

| Pin No. | Signal name   | Logic    | Determination |
|---------|---|----------|---------------|
| 1 to 2  | External power supply input +24 V ±10%              |          |               |
| 3 to 4  | External power supply input GND                     |          |               |
| 5       | Program No. selection input (Bit 0)                 | Positive | Level         |
| 6       | Program No. selection input (Bit 1)                 | Positive | Level         |
| 7       | Program No. selection input (Bit 2)                 | Positive | Level         |
| 8       | Program No. selection input (Bit 3)                 | Positive | Level         |
| 9       | Program No. setting 2nd digit input/                | Positive | Edge          |
| 9       | Program No. selection input (Bit 4)                 | FUSITIVE | Level         |
| 10      | Program No. setting 1st digit input/                | Positive | Edge          |
| 10      | Program No. selection input (Bit 5)                 | FUSITIVE | Level         |
| 11      | Reset input   | Positive | Edge          |
| 12      | Origin return directive input                       | Positive | Edge          |
| 13      | Start input Pos                                     |          | Edge          |
| 14      | Servo on input/                                     | Positive | Level         |
| 14      | Program stop input                                  | POSITIVE | Edge          |
| 15      | Ready return/Continuous rotation stop input         | Positive | Edge          |
| 16      | Answer input/Position deviation counter reset input | Positive | Edge          |
| 17      | Emergency stop input                                | Load     | Level         |
| 18      | Brake release input                                 | Positive | Level         |

### CN3 pulse train input signal

| Pin No. | Signal name         |  |
|---------|---------------------|--|
| 19      | PULSE/UP/A phase    |  |
| 20      | PULSE/-UP/-A phase  |  |
| 21      | DIR/ DOWN/ B phase  |  |
| 22      | -DIR/-DOWN/-B phase |  |

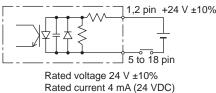
### Input/output circuit specifications

| Description             | 1 circuit current<br>(mA) | Max. points<br>(Circuit) | Max. current<br>(mA) | Max. power<br>consumption<br>(mA) |
|-------------------------|---------------------------|--------------------------|----------------------|-----------------------------------|
| Input circuit           | 4                         | 14                       | 56                   |                                   |
| Output circuit          | 50                        | 18                       | 900                  | 1106                              |
| Brake output (BK+, BK-) | 75                        | 2                        | 150                  |                                   |

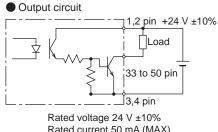
\* The maximum simultaneous output points of the output circuit are 14 points out of 18 points.

### CN3 input/output circuit specifications

#### Input circuit







Rated current 50 mA (MAX)

#### CN3 Output signal Pin No. Signal name 33 M code output (Bit 0) 34 M code output (Bit 1) 35 M code output (Bit 2) 36 M code output (Bit 3) 37 M code output (Bit 4) 38 M code output (Bit 5)

M code output (Bit 6)

M code output (Bit 7)

Start input wait output

M code strobe output

Positioning completion output

Segment position strobe output

Imposition output

Alarm output 1

Alarm output 2

Ready output

| CN3 | encoder | output | signal | (Incremental) |
|-----|---------|--------|--------|---------------|

Output 1 during indexing/Origin position output

Output 2 during indexing/Servo state output

| Pin No. | Signal name                   |
|---------|-------------------------------|
| 23      | A phase (Line driver output)  |
| 24      | -A phase (Line driver output) |
| 25      | B phase (Line driver output)  |
| 26      | -B phase (Line driver output) |
| 27      | Z phase (Line driver output)  |
| 28      | -Z phase (Line driver output) |

Pulse train input circuit

39

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41

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43

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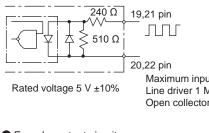
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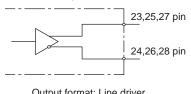
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48

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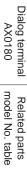




Output format: Line driver Line driver: DS26C31

Maximum input frequency Line driver 1 Mpps Open collector 250 Kpps

Encoder output circuit



16

\* Custom order products are RoHS non-compliant.

# XS driver

### CC-Link

Actuator AX6000M

Drivers AX9000MU

Actuator AX7000X

2X9000X7

Actuator AX1000T

Actuator AX2000T

Actuator AX4000T

Drivers AX9000TS/TH

Dialog terminal

Related parts model No. table

AX0180

### Communication specifications

| ltem                                  | Specifications                              |  |  |  |
|---------------------------------------|---|--|--|--|
| Power supply                          | 5 VDC is supplied from the servo amplifier. |  |  |  |
| CC-Link version                       | Ver.1.10                                    |  |  |  |
| Number of occupied<br>stations (type) | 2 stations (Remote device station)          |  |  |  |
| Remote input points                   | 48 point                                    |  |  |  |
| Remote output points                  | 48 point                                    |  |  |  |
| Remote register<br>input/output       | Input 8 words/Output 8 words                |  |  |  |
| Communication                         | 10 M/5 M/2.5 M/625 k/156 kbps               |  |  |  |
| speed                                 | (Selected by parameter setting)             |  |  |  |
| Connection cable                      | CC-Link Ver.1.10 compliant cable            |  |  |  |
| Connection capie                      | (3 core cable with shield)                  |  |  |  |
| Transmission format                   | HDLC compliant                              |  |  |  |
| Remote station No.                    | 1 to 63 (Set by a parameter)                |  |  |  |
| Number of                             | For remote device station only              |  |  |  |
| connected units                       | Max. 32 units/2 stations occupied           |  |  |  |
|                                       | Present position within 1 rotation          |  |  |  |
|                                       | (degree, pulse), position deviation,        |  |  |  |
| Monitor function                      | amount, program No., electronic             |  |  |  |
|                                       | thermal, rotation speed, alarm,             |  |  |  |
|                                       | parameter, operation mode                   |  |  |  |

### I/O signal

| $PLC \rightarrow A$        | X (Input)   |           |               | AX (Outp                   | ut) $\rightarrow$ PLC                               |
|----------------------------|---|-----------|---------------|----------------------------|---|
| Device<br>No.              | Signal name   | Logic     | Determination | Device<br>No.              | Signal name   |
| RYn0                       | Program No. selection input (Bit 0)   | Positive  | Level         | RXn0                       | M code output (Bit 0)                               |
| RYn1                       | Program No. selection input (Bit 1)   | Positive  | Level         | RXn1                       | M code output (Bit 1)                               |
| RYn2                       | Program No. selection input (Bit 2)   | Positive  | Level         | RXn2                       | M code output (Bit 2)                               |
| RYn3                       | Program No. selection input (Bit 3)   | Positive  | Level         | RXn3                       | M code output (Bit 3)                               |
| RYn4                       | Program No. setting 2nd digit input<br>/Program No. selection input (Bit 4) | Positive  | Edge<br>level | RXn4                       | M code output (Bit 4)                               |
| RYn5                       | Program No. setting 1st digit input<br>/Program No. selection input (Bit 5) | Positive  | Edge<br>level | RXn5                       | M code output (Bit 5)                               |
| RYn6                       | Reset input   | Positive  | Edge          | RXn6                       | M code output (Bit 6)                               |
| RYn7                       | Origin return directive input   | Positive  | Edge          | RXn7                       | M code output (Bit 7)                               |
| RYn8                       | Start input   | Positive  | Edge          | RXn8                       | Imposition output                                   |
| RYn9                       | Servo on input<br>/Program stop input                                       | Positive  | Level<br>edge | RXn9                       | Positioning completion output                       |
| RYnA                       | Ready return input<br>/Continuous rotation stop input                       | Positive  | Edge          | RXnA                       | Start input wait output                             |
| RYnB                       | Answer input<br>/Position deviation counter reset input                     | Positive  | Edge          | RXnB                       | Alarm output 1                                      |
| RYnC                       | Emergency stop input  | Load      | Level         | RXnC                       | Alarm output 2                                      |
| RYnD                       | Brake release input   | Positive  | Level         | RXnD                       | Output 1 during indexing<br>/Origin position output |
| RYnE                       | Job operation input (CW direction)  | Positive  | Edge          | RXnE                       | Output 2 during indexing<br>/Servo state output     |
| RYnF                       | Job operation input (CCW direction)   | Positive  | Edge          | RXnF                       | Ready output  |
| RY(n+1)0                   | Unusable<br>/Travel unit selection input (Bit 0)                            | Positive  | Level         | RX(n+1)0                   | Segment position<br>strobe output                   |
| RY(n+1)1                   | Unusable<br>/Travel unit selection input (Bit 1)                            | Positive  | Level         | RX(n+1)1                   | M code strobe output                                |
| RY(n+1)2                   | Unusable<br>/Travel speed unit selection input                              | Positive  | Level         |                            |   |
| RY(n+1)3                   | Operation by table, Operation by data input<br>Switching input              | Positive  | Level         | RX(n+1)2<br>to             | Unusable  |
| RY(n+1)4<br>to<br>RY(n+1)F | Unusable  | $\square$ |               | RX(n+1)F                   |   |
|                            | Monitor output execution request  | Positive  | Level         | RX(n+2)0                   | Monitoring  |
| RY(n+2)1                   | Command code execution request  | Positive  | Edge          | RX(n+2)1                   | Command code<br>execution completed                 |
| RY(n+2)2<br>to<br>RY(n+2)F | Unusable  |           |               | RX(n+2)2<br>to<br>RX(n+2)F | Unusable  |
| RY(n+3)0                   |   |           | $\setminus$   | RX(n+3)0<br>to<br>RX(n+3)A | Unusable  |
| to<br>RY(n+3)F             | Unusable  |           |               | RX(n+4)<br>B               | Remote READY  |
|                            |   |           |               | RX(n+3)C<br>to<br>RX(n+3)F | Unusable  |

Logic

Positive

Positiv

Positiv

Positiv

Positiv

Positiv

Positiv

Positiv

Positiv

Positiv

Positive

Load Load

Positive

Positive

Positive

Positive

Positive

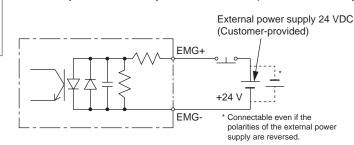
Positiv

Positive

Positiv

\* n is determined by the setting of the station No.

### TB3 Input circuit specifications (Machine stops)



Rated voltage 24 V ±10%, Rated current 5 mA or less

CKD

### Safety precautions

- Reserve a sufficient distance between the communication cable and power cable (motor cable, power supply cable, etc.).
- Placing the communication cable and power cable close to each other or bundling these cables makes communication unstable due to noise, possibly resulting in a communication error or retry.
- For details on the installation of a communication cable, refer to the CC-Link installation manuals.

17

# **XS** driver

Actuator AX6000M

Drivers AX9000MU

Actuator AX7000X

SX0006X

Actuator AX1000T

Actuator AX2000T

Actuator AX4000T

Drivers

Logic

Positive

Positive

Positive

Positive

Positive

Positive

Positive

Positive

Positive

Positiv

Positive

Load

Load

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Positive

Positive

Positive

Positive

Positive

Positive

### **DeviceNet**

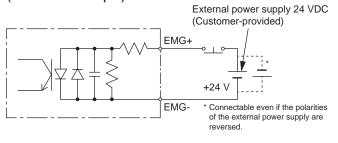
### Communication specifications

| ltem   | Specifications                              |  |  |  |
|--|---|--|--|--|
| Power supply for communication                           | 11 to 25 VDC                                |  |  |  |
| Current consumption of power<br>supply for communication | 50 mA or less                               |  |  |  |
| Communication protocol                                   | DeviceNet compliant: Remote I/O             |  |  |  |
| Number of occupied nodes                                 | Input 8 bytes/Output 8 bytes                |  |  |  |
| Communication  | 500 k/250 k/125 kbps                        |  |  |  |
| speed  | (Selected by parameter setting)             |  |  |  |
|  | DeviceNet compliant cable (5-wire           |  |  |  |
| Connection cable   | cable with shield, 2 signal lines, 2        |  |  |  |
|  | power cables, 1 shield)                     |  |  |  |
| Node address   | 0 to 63 (Set by a parameter)                |  |  |  |
| Number of connected units                                | Max. 64 units (including the master)        |  |  |  |
|  | Present position within 1 rotation (degree, |  |  |  |
| Monitor function   | pulse), position deviation amount,          |  |  |  |
| Monitor function   | program No., electronic thermal, rotation   |  |  |  |
|  | speed, alarm, parameter, operation mode     |  |  |  |

### I/O signal

| 0.1   Program No. selection input (Bit 1)   Positive   Level   0.1   M code output (Bit 1)     0.2   Program No. selection input (Bit 2)   Positive   Level   0.2   M code output (Bit 3)     0.3   Program No. selection input (Bit 3)   Positive   Level   0.3   M code output (Bit 3)     0.4   Program No. selection input (Bit 3)   Positive   Edge   0.4   M code output (Bit 4)     0.5   Program No. selection input (Bit 3)   Positive   Edge   0.5   M code output (Bit 4)     0.6   Reset input   Positive   Edge   0.6   M code output (Bit 7)     1.0   Start input   Positive   Edge   0.7   M code output (Bit 7)     1.0   Start input   Positive   Edge   0.7   M code output (Bit 7)     1.1   Porsigram stop input   Positive   Edge   1.0   Imposition output     1.2   Ready return input<br>(Continuous rotation stop input   Positive   Edge   1.2   Start input wait output     1.4   Emergency stop input   Load   Level   1.4   Alarm output 2     1.5   Brake release   | $PLC \rightarrow A$ | X (Input)                           |            |               | AX (Outp    | ut) $\rightarrow$ PLC                               |  |
|--|---------------------|-------------------------------------|------------|---------------|-------------|---|--|
| 0.1   Program No. selection input (Bit 1)   Positive   Level   0.1   M code output (Bit 1)     0.2   Program No. selection input (Bit 2)   Positive   Level   0.2   M code output (Bit 3)     0.3   Program No. selection input (Bit 3)   Positive   Level   0.3   M code output (Bit 3)     0.4   Program No. selection input (Bit 3)   Positive   Edge   0.4   M code output (Bit 4)     0.5   Program No. selection input (Bit 3)   Positive   Edge   0.5   M code output (Bit 4)     0.6   Reset input   Positive   Edge   0.6   M code output (Bit 7)     1.0   Start input   Positive   Edge   0.7   M code output (Bit 7)     1.0   Start input   Positive   Edge   0.7   M code output (Bit 7)     1.1   Porsigram stop input   Positive   Edge   1.0   Imposition output     1.2   Ready return input<br>(Continuous rotation stop input   Positive   Edge   1.2   Start input wait output     1.4   Emergency stop input   Load   Level   1.4   Alarm output 2     1.5   Brake release   | Byte<br>No.         | Signal name                         | Logic      | Determination | Byte<br>No. | Signal name   |  |
| 0.2   Program No. selection input (Bit 2)   Positive   Level     0.3   Program No. selection input (Bit 3)   Positive   Level   0.2   M code output (Bit 2)     0.4   Program No. selection input (Bit 4)   Positive   Edge   0.4   M code output (Bit 4)     0.5   Program No. selection input (Bit 5)   Positive   Edge   0.4   M code output (Bit 4)     0.6   Reset input   Positive   Edge   0.5   M code output (Bit 5)     0.6   Reset input   Positive   Edge   0.6   M code output (Bit 7)     1.0   Start input   Positive   Edge   0.7   M code output (Bit 7)     1.0   Start input   Positive   Edge   0.7   M code output (Bit 7)     1.1   Program stop input   Positive   Edge   1.1   Output 1   0.1     1.2   Ready return input<br>/Position deviation counter reset input   Positive   Edge   1.3   Alarm output 2     1.5   Brake release input   Positive   Edge   1.4   Alarm output 2     1.6   Job operation input (CCW direction)   Positive   Edge  | 0.0                 | Program No. selection input (Bit 0) | Positive   | Level         | 0.0         | M code output (Bit 0)                               |  |
| 0.3   Program No. selection input (Bit 3)   Positive Level     0.4   Program No. setting 2nd digit input (Bit 4)   Positive Edge     0.5   Program No. setting 1st digit input (Bit 4)   Positive Edge     0.6   Reset input   Positive Edge     0.7   Origin return directive input Positive Edge   0.6     0.7   Origin return directive input Positive Edge   0.7     1.0   Start input Positive Edge   0.7     1.1   Servo on input Program stop input Positive Edge   0.7     1.2   Ready return input Positive Edge   0.7     1.3   Answer input Positive Edge   1.1     1.4   Emergency stop input   Load Level     1.5   Brake release input OCCW direction input (CCW direction Positive Edge   1.3     1.6   Job operation input (CCW direction input (Bit 0) Positive Edge   1.7     1.7   Job operation input (CCW direction input (Bit 0) Positive Edge   1.7     2.0   Parameter No. (Bit 8)   Positive Edge     2.1   Parameter No. (Bit 0)   Positive Edge     1.7   Job operation input (CCW direction input (Bit 0)   Positive Edge     2.1   Parameter No. (Bit 10) <td>0.1</td> <td>Program No. selection input (Bit 1)</td> <td>Positive</td> <td>Level</td> <td>0.1</td> <td>M code output (Bit 1)</td>  | 0.1                 | Program No. selection input (Bit 1) | Positive   | Level         | 0.1         | M code output (Bit 1)                               |  |
| 0.4   Program No. setting 2nd digit input<br>Program No. selection input (Bit 4)   Positive<br>level   Edge<br>level     0.5   Program No. selection input (Bit 5)   Positive<br>Program No. selection input (Bit 5)   Positive<br>level   Edge<br>level     0.6   Reset input   Positive   Edge<br>level   0.6   M code output (Bit 6)     0.7   Origin return directive input   Positive   Edge   0.7   M code output (Bit 7)     1.0   Start input   Positive   Edge   0.7   M code output (Bit 7)     1.0   Start input   Positive   Edge   0.7   M code output (Bit 7)     1.1   Servo on input<br>/Program stop input   Positive   Edge   1.1   Position output     1.3   Answer input<br>/Position deviation counter reset input<br>/Position deviation counter reset input   Positive   Edge   1.3   Alarm output 2     1.5   Brake release input   Positive   Level   1.4   Alarm output 2     1.5   Job operation input (CW direction)   Positive   Edge   1.7   Ready output     2.0   Parameter No. (Bit 8)<br>/Travel speed unit selection input (Bit 0)   Positive   Level   2.0   Segment positio   | 0.2                 | Program No. selection input (Bit 2) | Positive   | Level         | 0.2         | M code output (Bit 2)                               |  |
| 0.4   /Program No. selection input (Bit 4)   Pusitive level   0.4   Mit body output (Bit 4)     0.5   Program No. selection input (Bit 5)   Positive level   0.5   Mit body output (Bit 4)     0.6   Reset input   Positive   Edge   0.6   Mit body output (Bit 4)     0.7   Origin return directive input   Positive   Edge   0.6   Mit code output (Bit 6)     0.7   Origin return directive input   Positive   Edge   0.7   Mit code output (Bit 7)     1.0   Start input   Positive   Edge   0.7   Mit code output (Bit 7)     1.1   Servo on input   Positive   Edge   1.0   Imposition output     1.2   Ready return input   Positive   Level   1.1   Position output 1     1.3   Answer input   Positive   Edge   1.3   Alarm output 1     1.4   Emergency stop input   Load   Level   1.4   Alarm output 2     1.5   Brake release input   Positive   Edge   1.6   Output 1 during indexi /Origin position output     1.6   Job operation input (CCW   Positive   Edge <td< td=""><td>0.3</td><td>Program No. selection input (Bit 3)</td><td>Positive</td><td>Level</td><td>0.3</td><td>M code output (Bit 3)</td></td<>  | 0.3                 | Program No. selection input (Bit 3) | Positive   | Level         | 0.3         | M code output (Bit 3)                               |  |
| 0.5   /Program No. selection input (Bit 5)   Positive level   0.5   Micode output (Bit 5)     0.6   Reset input   Positive   Edge   0.6   Micode output (Bit 7)     1.0   Start input   Positive   Edge   0.7   Micode output (Bit 7)     1.0   Start input   Positive   Edge   1.0   Imposition output     1.1   Servo on input<br>/Program stop input   Positive   Edge   1.1   Position output     1.2   Ready return input<br>/Continuous rotation stop input   Positive   Edge   1.2   Start input wait output     1.3   Answer input<br>/Position deviation counter reset input   Positive   Edge   1.3   Alarm output 2     1.4   Emergency stop input   Load   Level   1.4   Alarm output 2     1.5   Brake release input   Positive   Level   1.5   Output 1 during indexi<br>/Origin position output     1.6   Job operation input (CCW<br>direction)   Positive   Edge   1.7   Ready output     2.0   Parameter No. (Bit 8)<br>/Travel unit selection input (Bit 0)   Positive   Level   2.0   Segment position<br>strobe output  | 0.4                 |                                     | Positive   |               | 0.4         | M code output (Bit 4)                               |  |
| 0.7   Origin return directive input   Positive   Edge   0.7   M code output (Bit 7)     1.0   Start input   Positive   Edge   1.0   Imposition output     1.1   Servo on input<br>(Program stop input)   Positive   Edge   1.1   Position output     1.2   Ready return input<br>(Continuous rotation stop input)   Positive   Edge   1.2   Start input wait output     1.3   Answer input<br>(Position deviation counter reset input)   Positive   Edge   1.3   Alarm output 1     1.4   Emergency stop input   Load   Level   1.4   Alarm output 2     1.5   Brake release input   Positive   Edge   1.3   Alarm output 2     1.6   Job operation input (CCW   Positive   Edge   1.6   Output 1 during indexi<br>(Servo state output)     1.7   Ready output   Ready output   1.7   Ready output)     2.0   Parameter No. (Bit 8)<br>(Travel unit selection input (Bit 0)   Positive   Level)   2.1   M code strobe output)     2.1   Parameter No. (Bit 10)<br>(Travel speed unit selection input Positive   Level)   2.1   M code strobe output)   2.5 <td>0.5</td> <td></td> <td>Positive</td> <td></td> <td>0.5</td> <td>M code output (Bit 5)</td>  | 0.5                 |                                     | Positive   |               | 0.5         | M code output (Bit 5)                               |  |
| 1.0Start inputPositiveEdge1.1Servo on input<br>(Program stop input)PositiveLevel<br>edge1.0Imposition output1.2Ready return input<br>(Program stop input)PositiveEdge1.1Position gompletic<br>output1.3Answer input<br>(Position deviation counter reset input)PositiveEdge1.2Start input wait output1.4Emergency stop inputLoadLevel1.3Alarm output 21.5Brake release inputPositiveEdge1.4Alarm output 21.6Job operation input (CCW direction)PositiveEdge1.6Output 1 during indexi<br>(Origin position output)1.7Job operation input (CCW<br>direction)PositiveEdge1.7Ready output2.0Parameter No. (Bit 8)<br>(Travel unit selection input (Bit 0)<br>PositivePositiveLevel2.0Segment position<br>strobe output2.1Parameter No. (Bit 10)<br>(Travel unit selection input (Bit 1)<br>Switching inputPositiveLevel2.1M code strobe output2.3Operation by table, Operation by data input<br>Switching inputPositiveLevel2.5Unusable2.4UnusableImage: Strobe output2.7Command code execution requestPositiveLevel3.1Parameter No. (Bit 1)<br>(UnusablePositiveLevel2.7Command code<br>execution completed3.2Parameter No. (Bit 2)<br>(UnusablePositiveLevelLevelImage: Strobe3.2 <t< td=""><td>0.6</td><td>Reset input</td><td>Positive</td><td>Edge</td><td>0.6</td><td>M code output (Bit 6)</td></t<> | 0.6                 | Reset input                         | Positive   | Edge          | 0.6         | M code output (Bit 6)                               |  |
| 1.1DescriptionPositiveLevel<br>edgePositioning content1.2Ready return input<br>//Continuous rotation stop inputPositiveEdge1.1Positioning content1.3Answer input<br>//Position deviation counter reset inputPositiveEdge1.2Start input wait output1.4Emergency stop inputLoadLevel1.4Alarm output 11.5Brake release inputPositiveEdge1.4Alarm output 21.6Job operation input (CW direction)PositiveEdge1.5Output 1 during indexi<br>/Origin position output1.6Job operation input (CCW<br>direction)PositiveEdge1.7Ready output2.0Parameter No. (Bit 8)<br>/Travel unit selection input (Bit 0)PositiveLevel1.7Ready output2.1Parameter No. (Bit 10)<br>/Travel unit selection inputPositiveLevel2.1M code strobe output2.3Operation by table, Operation by data input<br>Switching inputPositiveLevel2.21.1M code strobe output2.4Unusable2.5Unusable2.6Monitor output execution request<br>PositiveLevel2.6Monitoring2.7Command code execution request<br>/UnusablePositiveLevel2.7Command code<br>execution completed3.1Parameter No. (Bit 1)<br>/UnusablePositiveLevel2.7Command code<br>execution completed3.2Parameter No. (Bit 2)<br>/UnusablePositiveLevel1.6  | 0.7                 | Origin return directive input       | Positive   | Edge          | 0.7         | M code output (Bit 7)                               |  |
| 1.1   /Program stop input   Positive   edge   1.1   output     1.2   Ready return input   Positive   Edge   1.2   Start input wait output     1.3   Answer input   Positive   Edge   1.3   Alarm output 1     1.4   Emergency stop input   Load   Level   1.4   Alarm output 2     1.5   Brake release input   Positive   Edge   1.4   Alarm output 2     1.6   Job operation input (CW direction)   Positive   Edge   1.6   Output 1 during indexi /Origin position output     1.7   Job operation input (CCW   Positive   Edge   1.6   Output 2 during indexi /Servo state output     2.0   Parameter No. (Bit 8)<br>/Travel unit selection input (Bit 0)   Positive   Level   2.0   Segment position strobe output     2.1   Parameter No. (Bit 10)<br>/Travel unit selection input (Bit 1)   Positive   Level   2.1   M code strobe output     2.3   Operation by table, Operation by data input switching input   Positive   Level   2.5   Unusable     2.7   Command code execution request Positive   Level   2.6   Monitoring   2.7 <td>1.0</td> <td>Start input</td> <td>Positive</td> <td>Edge</td> <td>1.0</td> <td>Imposition output</td>  | 1.0                 | Start input                         | Positive   | Edge          | 1.0         | Imposition output                                   |  |
| 1.2   /Continuous rotation stop input   Positive   Edge   1.2   Start input wait output     1.3   Answer input   Positive   Edge   1.3   Alarm output 1     1.4   Emergency stop input   Load   Level   1.4   Alarm output 2     1.5   Brake release input   Positive   Level   1.4   Alarm output 2     1.6   Job operation input (CCW direction)   Positive   Edge   1.5   Output 2 during indexi     1.7   Job operation input (CCW   Positive   Edge   1.7   Ready output     2.0   Parameter No. (Bit 8)   Positive   Level   1.7   Ready output     2.1   Parameter No. (Bit 9)   Positive   Level   2.0   Segment position strobe output     2.2   Parameter No. (Bit 10)   Positive   Level   2.1   M code strobe output     2.3   Operation by table, Operation by data input   Positive   Level   2.2   Level     2.4   Unusable   Output execution request   Positive   Level   2.5   Unusable     3.0   Parameter No. (Bit 1)   Positive <td< td=""><td>1.1</td><td></td><td>Positive</td><td></td><td>1.1</td><td>Positioning completion output</td></td<>  | 1.1                 |                                     | Positive   |               | 1.1         | Positioning completion output                       |  |
| 1.3   /Position deviation counter reset input   Positive   Edge   1.3   Alarm output 1     1.4   Emergency stop input   Load   Level   1.4   Alarm output 2     1.5   Brake release input   Positive   Level   1.4   Alarm output 2     1.6   Job operation input (CW direction)   Positive   Edge   1.6   Output 1 during indexi     1.7   Job operation input (CCW   Positive   Edge   1.6   Output 2 during indexi     2.0   Parameter No. (Bit 8)   //Travel unit selection input (Bit 0)   Positive   Level   2.0   Segment position     2.1   Parameter No. (Bit 9)   /Travel unit selection input (Bit 1)   Positive   Level   2.1   M code strobe output     2.2   Parameter No. (Bit 10)   //Travel unit selection input Bositive   Level   2.1   M code strobe output     2.3   Operation by table, Operation by data input Switching input   Positive   Level   2.5   Unusable     2.7   Command code execution request Positive   Level   2.6   Monitoring     3.0   Parameter No. (Bit 1)   Positive   Level   2.7  | 1.2                 |                                     | Positive   | Edge          | 1.2         | Start input wait output                             |  |
| 1.5   Brake release input   Positive   Level     1.6   Job operation input (CW direction)   Positive   Edge     1.7   Job operation input (CCW   Positive   Edge     1.7   Job operation input (CCW   Positive   Edge     2.0   Parameter No. (Bit 8)<br>/Travel unit selection input (Bit 0)   Positive   Level     2.1   Parameter No. (Bit 9)<br>/Travel unit selection input (Bit 1)   Positive   Level     2.2   Parameter No. (Bit 10)<br>/Travel speed unit selection input   Positive   Level     2.3   Operation by table, Operation by data input<br>Switching input   Positive   Level     2.4   Unusable   Qurusable   2.5     2.6   Monitor output execution request   Positive   Level     2.7   Command code execution request   Positive   Level     3.0   Parameter No. (Bit 1)<br>/Unusable   Positive   Level     3.1   Parameter No. (Bit 2)<br>/Unusable   Positive   Level     3.2   Parameter No. (Bit 2)<br>/Unusable   Positive   Level   | 1.3                 |                                     | Positive   | Edge          | 1.3         | Alarm output 1                                      |  |
| 1.5   Brake release input   Positive   Level   1.5   /Origin position output     1.6   Job operation input (CW direction)   Positive   Edge   1.6   Output 2 during indexi /Servo state output     1.7   Job operation input (CCW direction)   Positive   Edge   1.7   Ready output     2.0   Parameter No. (Bit 8)<br>/Travel unit selection input (Bit 0)   Positive   Level   2.0   Segment position strobe output     2.1   Parameter No. (Bit 9)<br>/Travel unit selection input (Bit 1)   Positive   Level   2.1   M code strobe output     2.2   Parameter No. (Bit 10)<br>/Travel speed unit selection input   Positive   Level   2.2   Unusable   2.2   Unusable     2.4   Unusable   Operation by table, Operation by data input Switching input   Positive   Level   2.5   Unusable     2.7   Command code execution request Positive   Level   2.6   Monitoring   2.7   Command code execution request Positive   Level   2.7   Command code execution completed     3.0   Parameter No. (Bit 1)   Positive   Level   2.7   Command code execution completed     3.1   Parameter No. (Bit 2)<  | 1.4                 | Emergency stop input                | Load       | Level         | 1.4         | Alarm output 2                                      |  |
| 1.6   Job operation input (CvW direction) Positive Edge   1.6   /Servo state output     1.7   Job operation input (CCW direction)   Positive Edge   1.7   Ready output     2.0   Parameter No. (Bit 8) //Travel unit selection input (Bit 0)   Positive Level   2.0   Segment position     2.1   Parameter No. (Bit 9) //Travel unit selection input (Bit 1)   Positive Level   2.0   Segment position     2.2   Parameter No. (Bit 10) //Travel unit selection input switching input   Positive Level   2.1   M code strobe output     2.3   Operation by table, Operation by data input switching input   Positive Level   2.2   to     2.4   Unusable   Vinusable   Vinusable   2.5   Unusable   2.5     2.7   Command code execution request Positive Level   2.6   Monitoring   2.7   Command code execution request Positive Level   2.7   Command code execution completed     3.0   Parameter No. (Bit 1) //Unusable   Positive Level   2.7   Command code execution request Positive Level   2.7   Command code execution completed     3.1   Parameter No. (Bit 1) //Unusable   Positive Level   Level   2.7   Command code execution completed  <   | 1.5                 | Brake release input                 | Positive   | Level         | 1.5         | Output 1 during indexing<br>/Origin position output |  |
| 1.7   direction)   Positive   Euge   1.7   Ready Output     2.0   Parameter No. (Bit 8)<br>/Travel unit selection input (Bit 0)   Positive   Level   2.0   Segment position<br>strobe output     2.1   Parameter No. (Bit 9)<br>/Travel unit selection input (Bit 1)   Positive   Level   2.1   M code strobe output     2.2   Parameter No. (Bit 10)<br>/Travel speed unit selection input   Positive   Level   2.1   M code strobe output     2.3   Operation by table, Operation by data input   Positive   Level   2.2   to   Unusable     2.4   Unusable   Visitive   Level   2.5   Unusable   2.5     2.6   Monitor output execution request   Positive   Level   2.6   Monitoring     3.0   Parameter No. (Bit 0)<br>/Unusable   Positive   Level   2.7   Command code<br>execution completed     3.1   Parameter No. (Bit 1)<br>/Unusable   Positive   Level   Level   1     3.2   Parameter No. (Bit 2)<br>/Unusable   Positive   Level   Level   1   | 1.6                 | Job operation input (CW direction)  | Positive   | Edge          | 1.6         | Output 2 during indexing<br>/Servo state output     |  |
| 2.0   /Travel unit selection input (Bit 0)   Positive Level   2.0   strobe output     2.1   Parameter No. (Bit 9)   Positive Level   2.1   M code strobe output     2.2   Parameter No. (Bit 10)   Positive Level   2.2   1   M code strobe output     2.2   Parameter No. (Bit 10)   Positive Level   Level   2.2   1   M code strobe output     2.3   Operation by table, Operation by data input   Positive Level   Level   2.2   1   Unusable     2.4   Unusable   Value   Positive Level   2.5   Unusable   2.5     2.6   Monitor output execution request   Positive Level   2.6   Monitoring     2.7   Command code execution request   Positive Level   2.7   Command code execution completed     3.0   Parameter No. (Bit 1)   Positive Level   Level   2.7   Command code execution completed     3.1   Parameter No. (Bit 1)   Positive Level   Level   1   1     3.2   Parameter No. (Bit 2)   Positive Level   Level   1   1   | 1.7                 |                                     | Positive   | Edge          | 1.7         | 7 Ready output                                      |  |
| 2.1   /Travel unit selection input (Bit 1)   Positive Level   2.1   M code strobe output     2.2   Parameter No. (Bit 10)   Positive Level   2.2   2.3   2.2   1     2.3   Operation by table, Operation by data input   Positive Level   2.2   1   1     2.3   Operation by table, Operation by data input   Positive Level   2.2   1   1     2.4   Operation by table, Operation by data input   Positive Level   2.5   1   1     2.6   Monitor output execution request   Positive Level   2.6   Monitoring     2.7   Command code execution request   Positive Level   2.6   Monitoring     3.0   Parameter No. (Bit 0)   Positive Level   2.7   Command code execution completed     3.1   Parameter No. (Bit 1)   Positive Level   1   1   1     3.2   Parameter No. (Bit 2)   Positive Level   1   1  | 2.0                 |                                     | Positive   | Level         | 2.0         |   |  |
| 2.2   /Travel speed unit selection input   Positive   Level   2.2   to     2.3   Operation by table, Operation by data input   Positive   Level   2.2   to     2.4   Unusable   2.5   Unusable   2.6   Monitor output execution request   Positive   Level   2.6   Monitor output execution request   Positive   Level   2.6   Monitoring     2.7   Command code execution request   Positive   Edge   2.7   Command code   2.7   Command code   Command code   execution completed     3.0   Parameter No. (Bit 0)   Positive   Level   2.7   Command code     3.1   Parameter No. (Bit 1)   Positive   Level   2.7   Command code     3.2   Parameter No. (Bit 2)   Positive   Level   Level   1   | 2.1                 |                                     | Positive   | Level         | 2.1         | M code strobe output                                |  |
| 2.3   Operation by table, Operation by data input   Positive   Level   to   Unusable     2.4   Unusable   2.5   Unusable   2.6   Monitor output execution request   Positive   Level   2.6   Monitor output execution request   Positive   Level   2.6   Monitoring     2.7   Command code execution request   Positive   Edge   2.7   Command code execution completed     3.0   Parameter No. (Bit 0)   Positive   Level   2.7   Command code execution completed     3.1   Parameter No. (Bit 1)   Positive   Level   Level   1     3.2   Parameter No. (Bit 2)   Positive   Level   1   1  | 2.2                 |                                     | Positive   | Level         | 2.2         |   |  |
| 2.4   Unusable   2.6   Monitor output execution request   Positive   Level   2.6   Monitoring     2.7   Command code execution request   Positive   Edge   2.7   Command code execution request   Positive   Edge   2.7   Command code execution completed     3.0   Parameter No. (Bit 0)<br>/Unusable   Positive   Level   2.7   Command code execution completed     3.1   Parameter No. (Bit 1)<br>/Unusable   Positive   Level   2.7   Command code execution completed     3.2   Parameter No. (Bit 2)<br>/Unusable   Positive   Level   2.7   Command code execution completed  | 2.3                 |                                     | Positive   | Level         | to          | Unusable  |  |
| 2.7 Command code execution request Positive Edge 2.7 Command code execution request   3.0 Parameter No. (Bit 0)<br>/Unusable Positive Level   3.1 Parameter No. (Bit 1)<br>/Unusable Positive Level   3.2 Parameter No. (Bit 2)<br>/Unusable Positive Level  |                     | Unusable                            | $\nearrow$ | $\searrow$    | 2.5         |   |  |
| 2.7   Command code execution request Positive Lege   2.7   execution completed     3.0   Parameter No. (Bit 0)<br>/Unusable   Positive Level   Level     3.1   Parameter No. (Bit 1)<br>/Unusable   Positive Level   Level     3.2   Parameter No. (Bit 2)<br>/Unusable   Positive Level   Level   | 2.6                 | Monitor output execution request    | Positive   | Level         | 2.6         | Monitoring  |  |
| 3.0 /Unusable Positive Level   3.1 Parameter No. (Bit 1)<br>/Unusable Positive Level   3.2 Parameter No. (Bit 2)<br>/Unusable Positive Level   | 2.7                 | Command code execution request      | Positive   | Edge          | 2.7         | Command code<br>execution completed                 |  |
| 3.2 Parameter No. (Bit 2)<br>/Unusable Positive Level  | 3.0                 |                                     | Positive   | Level         |             |   |  |
| 3.2 /Unusable  | 3.1                 | Parameter No. (Bit 1)<br>/Unusable  | Positive   | Level         |             |   |  |
|  | 3.2                 |                                     | Positive   | Level         |             |   |  |
| 3.3 /Unusable  | 3.3                 | Parameter No. (Bit 3)<br>/Unusable  | Positive   | Level         |             | Unusable  |  |
| 3.4 Parameter No. (Bit 4)<br>/Unusable Positive Level 3.7  | 3.4                 |                                     | Positive   | Level         |             |   |  |
| 3.5 Parameter No. (Bit 5)<br>/Unusable Positive Level  | 3.5                 |                                     | Positive   | Level         |             |   |  |
| 3.6 Parameter No. (Bit 6)<br>/Unusable Positive Level  | 3.6                 |                                     | Positive   | Level         |             |   |  |
| 3.7 Parameter No. (Bit 7)<br>/Unusable Positive Level  | 3.7                 |                                     | Positive   | Level         |             |   |  |

### **TB3** Input circuit specifications (Machine stops)



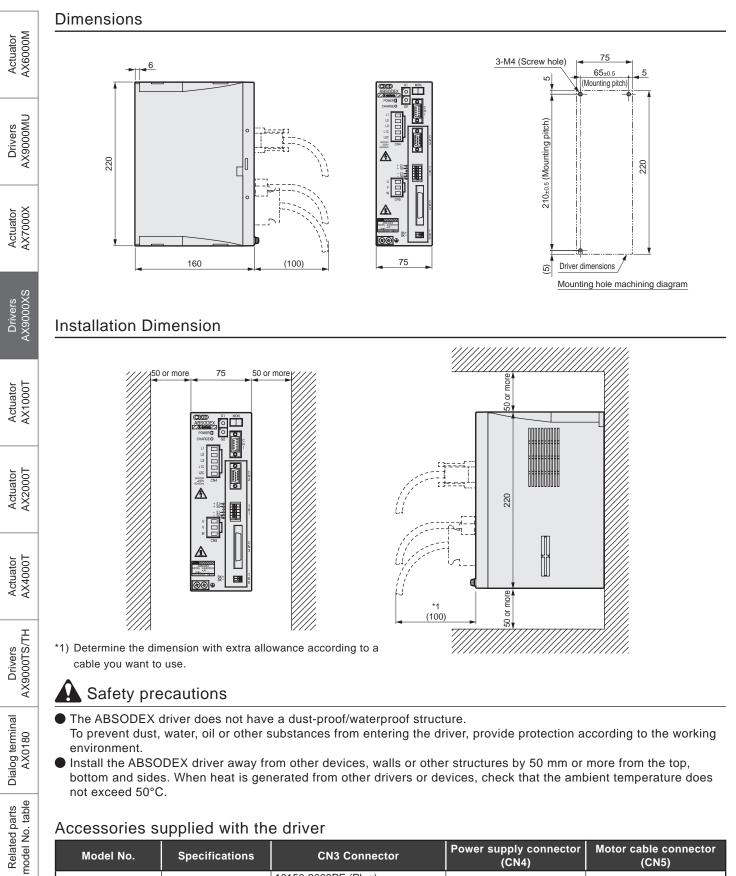
Rated voltage 24 V ±10%, Rated current 5 mA or less

### Safety precautions

- Reserve a sufficient distance between the communication cable and power cable (motor cable, power supply cable, etc.).
- Placing the communication cable and power cable close to each other or bundling these cables makes communication unstable due to noise, possibly resulting in a communication error or retry.
- For details on the installation of communication cables, refer to the DeviceNet installation manuals.

KD

# **XS driver**

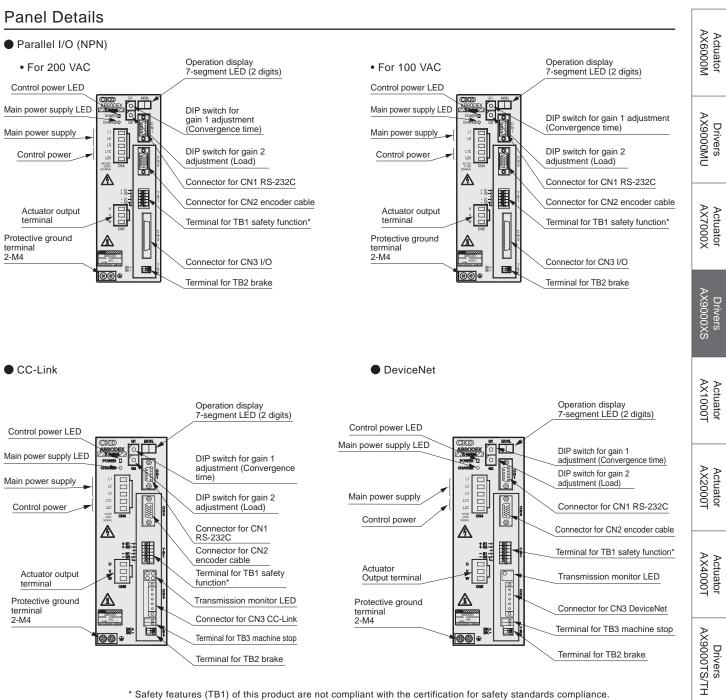


| Model No.   | Specifications    | CN3 Connector   | Power supply connector<br>(CN4)  | Motor cable connector<br>(CN5)   |
|-------------|-------------------|---|----------------------------------|----------------------------------|
| AX9000XS-U0 | Parallel I/O(NPN) | 10150-3000PE (Plug)<br>10350-52A0-008 (Shell)<br>Sumitomo 3M Ltd. |                                  |                                  |
| AX9000XS-U2 | CC-Link           | BLZP5.08HC/05/180F AU OR BX<br>Weidmüller                         | PC4/5-ST-7.62<br>Phoenix Contact | PC4/3-ST-7.62<br>Phoenix Contact |
| AX9000XS-U4 | DeviceNet         | MSTB2.5/5-STF-5.08AUM<br>Phoenix Contact                          |                                  |                                  |

### Accessories supplied with the driver

# **XS** driver





\* Safety features (TB1) of this product are not compliant with the certification for safety standards compliance.

Dialog terminal AX0180

Related parts model No. table

# AX7000X Series

Drivers

Drivers AX9000XS

Actuator AX1000T

Actuator AX2000T

Actuator AX4000T

Drivers AX9000TS/TH

Dialog terminal AX0180

Related parts model No. table

| ٧                     | Cable specifications      |   |  |  |  |  |  |  |
|-----------------------|---------------------------|---|--|--|--|--|--|--|
| Actuator<br>AX6000M   | Cable dimensions          | Product name/model No. Minimum cable bending radius |  |  |  |  |  |  |
| A A                   | Actuator side Driver side | Encoder cable                                       |  |  |  |  |  |  |
| Drivers<br>AX9000MU   |                           | AX-CBLR10-DM  |  |  |  |  |  |  |
| ACTUATO<br>AX7000X AX |                           | Motor cable<br>AX-CBLM6-DM<br>(*1)                  |  |  |  |  |  |  |

\*1)  $\Box$  indicates the cable length.

### Safety precautions

Connect the correct motor cable and driver by checking the mark tube of the cable and the display of the driver.

- For applications where the cable is bent repeatedly, fix the cable sheath near the actuator body connector before use. The lead-out cable of the actuator section is not movable. Make sure to secure the cable at the connector so that it does not move. Do not lift up the body by the lead-out cable or apply excessive force to the cable. Doing so may activate the malfunction alarm or cause the connector to break or become disconnected.
- When connecting the cable, fully insert the connector. Also, tighten the connector mounting screws and fixing screws securely.
- Do not modify the cable by cutting it, extending it, etc. Such modifications may cause failure or malfunction.
- For cable length L, refer to the cable length in "How to Order".