

ASTERO® Motor Maintenance Manual

- The gear head and motor should be handled, installed and maintained by trained technicians. Carefully read this manual and all accompanying documents before use.
- A copy of this manual should be sent to the actual user of the gear unit.
- This manual should be maintained by the user.

1. Safety and other precautions

⚠ CAUTION

General

- The gear head and motor should be operated only within its name plate and catalogue ; otherwise, electric shock, injury or damage to a system may occur.
- Keep hands and all foreign objects from the internal moving part of the gear unit and motor; otherwise, electric shock, injury, fire or damage to a system may occur.
- Damaged units should be taken off-line; otherwise, injury or fire may occur.
- Do not remove the nameplate.
- Any modifications or alterations of any kind, to the unit, will void the warranty and all subsequent claims.

Transport

- Exercise ample care not to drop the unit and fall during transport.

Installation

- Do not place any inflammables around the gear head and motor; otherwise, fire may result.
- Do not place any objects that will hinder ventilation around motor; otherwise, cooling effect is reduced, and may lead to a possible fire hazard and a burn due to excessive heat built-up.
- Do not touch the key way at the shaft end or on the inside of the gear unit and motor; otherwise, injury may result.
- When the unit is used in food processing applications vulnerable to oil contamination, install an oil pan or other such device to cope with rare oil leaking. Otherwise, oil leakage may damage products.

Coupling with other machines

- Install appropriate guard devices around rotation parts ; otherwise, injury may result.
- Confirm the direction of rotation before coupling the unit with its driven machine. Difference in the direction of rotation may cause injury or damage to the system.

Wiring

- Do not touch lead wire when measuring the insulation resistance. Electric shock may result.

⚠ DANGER

Wiring

- Connect a power cable to the motor according to the connection diagram or maintenance manual; otherwise, electric shock or fire may result.(Without terminal box, exercise insulation in the connecting part.)
- Do not forcibly curve, pull or clamp the power cable and lead wires; otherwise, electric shock may result.
- Correctly ground the grounding bolt; otherwise, electric shock may result.
- Use power source stated in the nameplate; otherwise, motor's burning or fire may result.

Operation

- Never approach or touch any rotating parts (shaft, etc.) during operation; otherwise, loose clothing caught in these rotation parts may result in severe injury.
- When the power supply is interrupted, be sure to turn off the power switch. Unexpected resumption of power may cause injury or damage to the equipment.

Daily inspection and maintenance

- Never approach or touch any rotating parts (shaft, etc.) during maintenance ; otherwise, loose clothing caught in these rotating parts may result in severe injury.

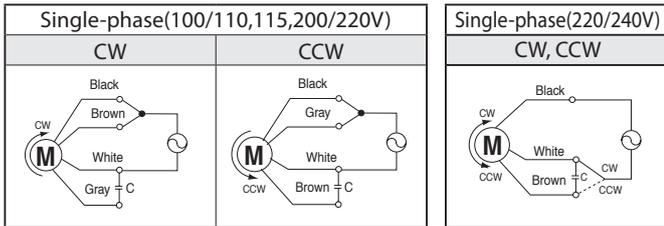
Inspection upon delivery

- Verify that the unit received is in fact the one ordered. When a different product is installed, injury or damage to the system may result.

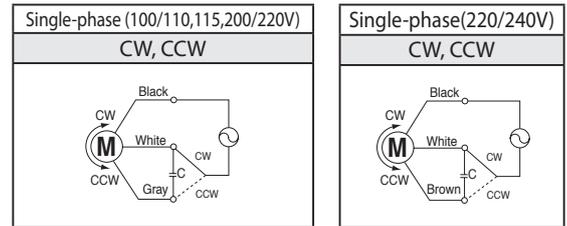
2. Wiring diagram

• Rotating direction viewed from the shaft end of motor.

■ Induction (6W)

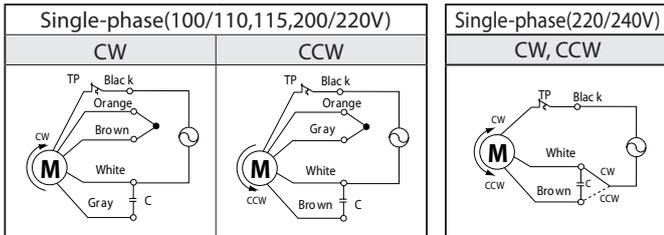


■ Reversible (6W)



CW : clockwise
CCW : counter clockwise

■ Induction (15-90W)



■ Reversible (15-90W)

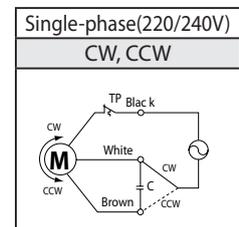
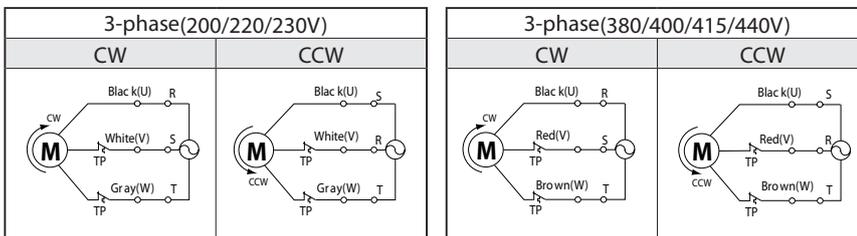
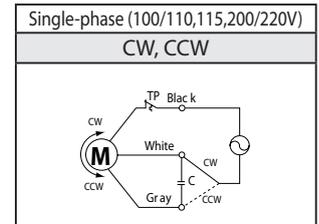


Fig.1 Wiring diagram

Note : Change the rotating direction of motor after motor stops completely.

When changing rotating direction during motor's running, it may take some time or it may be impossible to change it.

3. Inspection upon delivery

- Confirm the contents of nameplates for motor type and condenser.
 - Gearhead and motor which have same model No.s and same heat treatment symbols can be combined.
- Please refer to Fig.2 as an example.

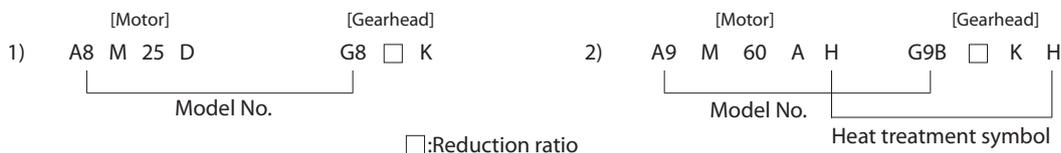


Fig.2 Combination ex. of motor and gearhead

Table 1. Combination table of motor type and condenser

Induction motor

Motor Type	A6M06A	A6M06B	A6M06C	A6M06D	A7M15A	A7M15B	A7M15C	A7M15D	A8M25A	A8M25B	A8M25C	A8M25D
Condenser Type	DMF-25255	DMF-25205	DMF-45704	DMF-45604	DMF-25505	DMF-25405	DMF-45125	DMF-45904	DMF-25605	DMF-25455	DMF-45155	DMF-45135
Motor Type	A9M40A	A9M40B	A9M40C	A9M40D	A9M60AH	A9M60BH	A9M60CH	A9M60DH	A9M90AH	A9M90BH	A9M90CH	A9M90DH
Condenser Type	DMF-251006	DMF-25805	DMF-45255	DMF-45205	DMF-251506	DMF-251206	DMF-45405	DMF-45355	DMF-252506	DMF-252006	DMF-45605	DMF-45505

Reversible motor

Motor Type	A6R06A	A6R06B	A6R06C	A6R06D	A7R15A	A7R15B	A7R15C	A7R15D	A8R25A	A8R25B	A8R25C	A8R25D
Condenser Type	DMF-25305	DMF-25235	DMF-45804	DMF-45704	DMF-25605	DMF-25455	DMF-45155	DMF-45125	DMF-251006	DMF-25705	DMF-45255	DMF-45205
Motor Type	A9R40A	A9R40B	A9R40C	A9R40D	A9R60AH	A9R60BH	A9R60CH	A9R60DH	A9R90AH	A9R90BH	A9R90CH	A9R90DH
Condenser Type	DMF-251506	DMF-251206	DMF-45355	DMF-45305	DMF-252506	DMF-252006	DMF-45605	DMF-45505	DAL-253006	DMF-252506	DMF-45705	DMF-45605

4. Overheat protection device

1) Thermal protect type

- When motor is run with overload or is stopped and overheated, in order to protect motor coil, overheat protection device, T/P (Thermal protector), is built in the coil.
 - This T/P has an automatic reset system.
- So, if temperature in the coil returns to the normal level, this motor runs automatically.

2) Impedance protect type

- Impedance protect motor is designed to enlarge impedance of coil winding, reduce the input current at motor restriction, and not to exceed the allowable max. temperature.
 - “ZP” as impedance protector is displayed in the nameplate.
- Our 60mm motor is equivalent.

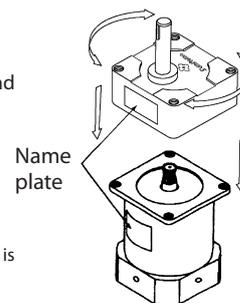


Fig.3

5. Rating

- Motor is designed to be suited to the usage conditions, and its usage limitation to fit to the usage conditions is called rating.
- There are some ratings, like continuous, short-time, and repetition rating. SHI's induction motor is continuous rating and reversible motor is short-time rating (30min).

6. How to install motor and gearhead

- Install motor and gearhead, putting both contact surfaces together like fig.3 while rotating them little by little. Forcing into motor shaft and bumping into the inside of gearhead, at assembly, may cause abnormal noise by broken gear and shorten the operating life.
- When holding down transfer systems, such as chain, pulley, and sprocket, to the gearhead shaft with keyway, process keyway in the system side as well and hold them down by attached key.
- When holding transfer fittings down to gearhead shaft, giving impacts may cause damages or shortening operation life of gearhead. Please do not hit the gearhead shaft.

Motor capacity	Gearhead size	Screw size	Tightening torque
6W	G6	M4	2N · m
15, 25W	G7, G8	M5	2.5N · m
40, 60, 90W	G9	M6	3N · m

7. Ambient conditions

Location	Indoors(Minimal dust and humidity) • When you install the equipment under the above condition, it is regarded as the special specification. Make inquiries to us. • Install the equipment where it is easy to carry out inspection and maintenance. • Install the equipment on a mount having sufficient rigidity.
Temperature	-10°C-40°C
Humidity	Under 85%
Elevation	Under 1,000m
Atmosphere	Well ventilated location, free of corrosive gases, explosive gases, vapors and dust.

8. Warranty

The scope of our warranty for our products is limited to the range of our manufacture.

Warranty (period and contents)

Warranty Period	The warranty period for the new Products shall be 18 months after the shipment of the Products from the seller's works or 12 months from the Products coming into operation, whichever comes first.
Warranty Condition	In the event that any problem or damage to the Product arises during the "Warranty Period" from defects in the Product whenever the Product is properly installed and combined with the Buyer's equipment or machines, maintained as specified in the maintenance manual, and properly operated under the conditions described in the catalog or as otherwise agree upon in writing between the Seller and the Buyer or its customers; the Seller will provide, at its sole discretion, appropriate repair or replacement of the Product, without charge, at a designated facility, except as stipulated in the "Warranty Exclusions" described below. However, if the Product is installed or integrated into the Buyer's equipment or machines, the Seller shall not reimburse the cost of: removal or re-installation of the Product or other incidental costs related thereto, any lost opportunity, any profit loss or other incidental or consequential losses or damages incurred by the Buyer or its customers.
Warranty Exclusions	Notwithstanding the above warranty, the warranty as set forth herein shall not apply to any problem or damage to the Product that is caused by: 1. installation, connection, combination or integration of the Product in or to the other equipment or machine that is rendered by any person or entity other than the Seller; 2. insufficient maintenance or improper operation by the Buyer or its customers, such that the Product is not maintained in accordance with the maintenance manual provided or designated by the Seller; 3. improper use or operation of the Product by the Buyer or its customers that is not informed to the Seller, including, without limitation, the Buyer's or its customers' operation of the Product not in conformity with the specifications, or use of lubricating oil in the Product that is not recommended by the Seller; 4. any problem or damage to any equipment or machine to which the Product is installed, connected or combined, or on any specifications particular to the Buyer or its customers; 5. any changes, modifications, improvements or alterations to the Product or those functions that are rendered on the Product by any person or entity other than the Seller; 6. any parts in the Product that are supplied or designated by the Buyer or its customers; 7. earthquake, fire, flood, sea-breeze, gas, thunder, acts of God or any other reasons beyond the control of the Seller; 8. normal wear and tear, or deterioration of the Product's parts, such as bearings, oil-seals; 9. any other troubles, problems or damages to the Product that are not attributable to the Seller.

■ Specifications, dimensions, and other items are subject to change without prior notice.



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