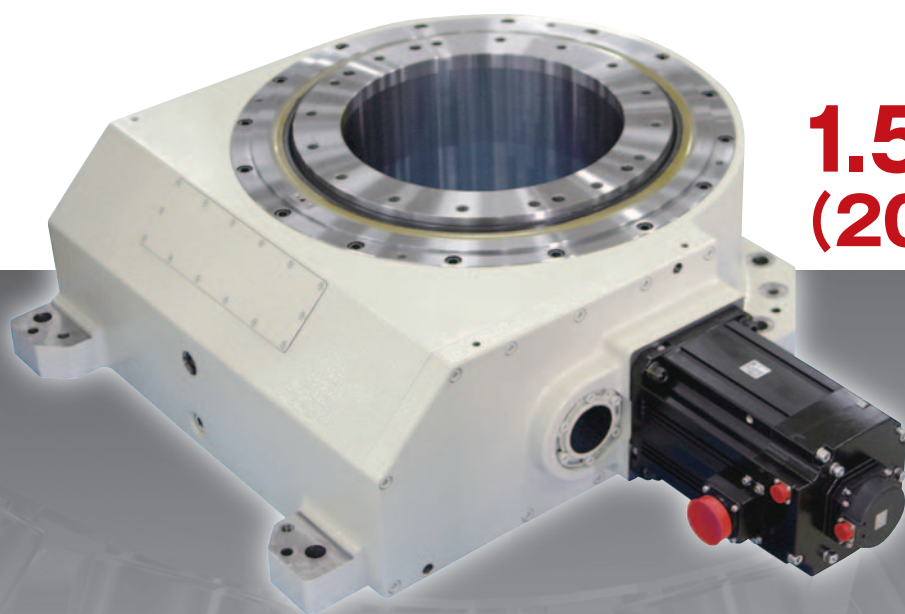


High-speed Rotary Positioner for Welding Machines

RollerDrive[®]

RW series



1.5 sec/180°
(2000kg)*

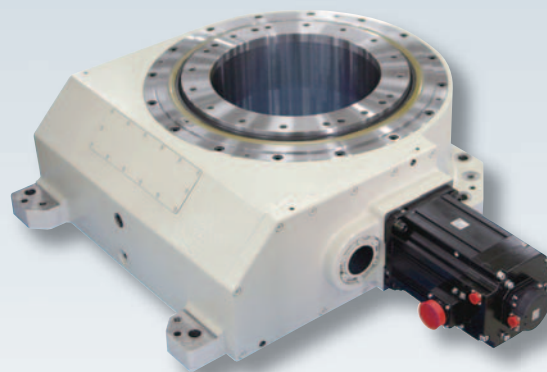
*With a moment of inertia of 600kg/m².

Sankyo's Rotary Positioner for Welding Machines Offers Unsurpassed Speed and Durability

The RollerDrive RW Series is a positioner for welding machines. It holds up against shocks that are caused by high-speed positioning and emergency stopping of heavy loads.

The oversized hollow output shaft simplifies wiring and plumbing to the equipment to be mounted on the output shaft.

The low-profile body allows for compact equipment design.



Features of the RW Series

- Super high-speed positioning (180° indexing time) : 1.5 sec/2000 kg [RW320]

※With a moment of inertia of 600 kg/m².

- Oversized hollow shaft 360 mm [RW320]
- Thin-profile body 295 mm [RW320]
- Tough against impact from emergency stops

Theory of Operation

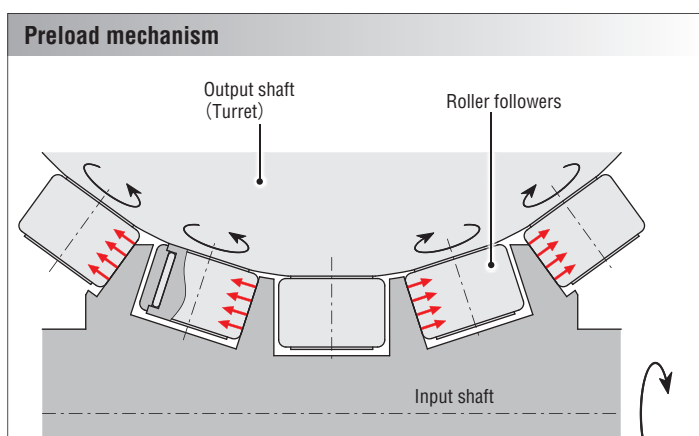
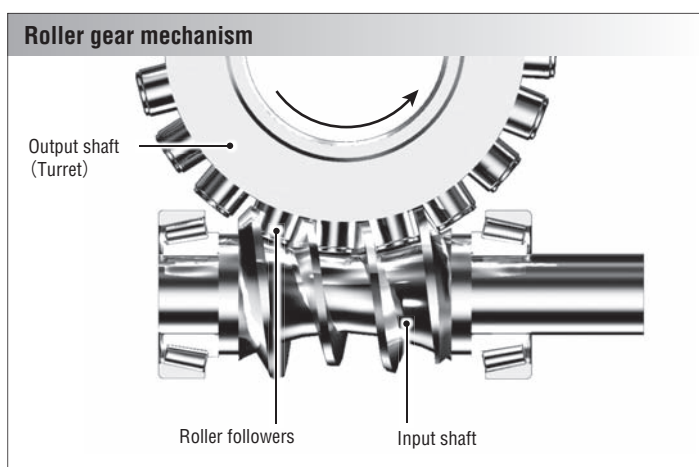
The RollerDrive is a positioner that uses a roller gear mechanism, one of the finest motion control mechanisms available. The unit consists of an input shaft (roller gear cam) and a turret (output shaft) that are equipped with roller followers.

The roller followers are preloaded by the screw on the input shaft, to eliminate backlash. Our proprietary adjustment mechanism provides the optimum preload.

The roller followers in the turret use internal roller bearings to transfer torque while rotating.

This mechanism ensures zero backlash, precision, and efficiency while preventing wear. It also provides long-term, consistent accuracy.

The servomotor drive delivers unparalleled, ultimate motion control.



Model Code

Model Code **RW 240 - 120 R 1 T A R**

① ② ③ ④ ⑤ ⑥ ⑦ ⑧

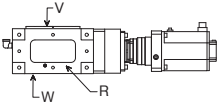
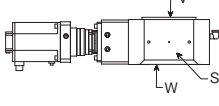
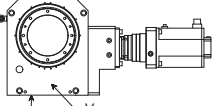
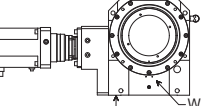
① Model	② Size	③ Gear ratio	④ Position of input reducer access hole	⑤ Mounting position	⑥ Servomotor position	⑦ Type of servomotor	⑧ Connector position on servomotor
RW	170	72 216 (High gear ratio※)	R S V W Z: For gear ratios 72 and 120	1	T: Standard Mounts on right side U: Mounts on left side	A B C D E X	R: Special order S: Special order V: Special order W: Special order Z: Standard Customer to mount servomotor
	240	120 360 (High gear ratio※)		5	T: Standard Mounts on right side		
	320			9: Special order			

※ Input gear reducer is mounted on models with high gear ratios.

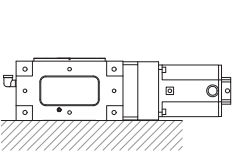
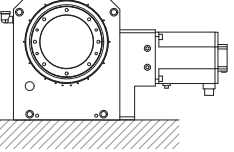
③ Input reducer

Manufacture	Model No.	Gear ratio	Weight
NIDEC-SHIMPO CORPORATION	VRS-100C-3-S3-38KA35	1/3	8.1kg
	VRS-140C-3-S3-48KA42 ※RW320/Special for Yaskawa Electric motors	1/3	17kg

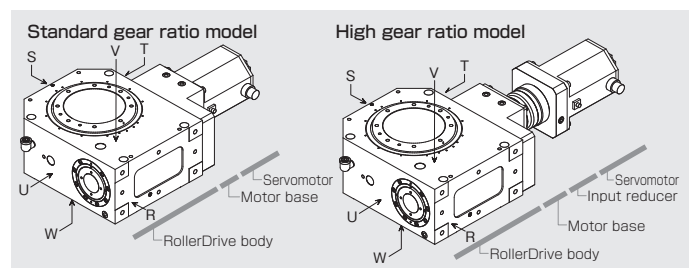
④ Position of input reducer access hole

R	S	V	W	Z
 On side R	 On side S	 On side V	 On side W	For gear ratios 72 and 120

⑤ Mounting position

1	5	9
 W surface on bottom	 R surface on bottom	Special order ※Ask Sankyo.

RollerDrive Surfaces



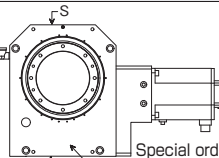
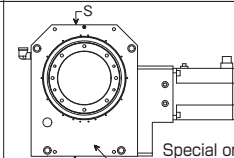
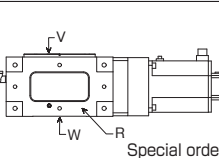
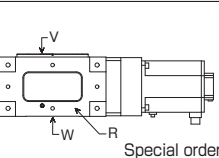
※ Shown with servo motor on "T" surface

⑦ Type of servomotor

Code	Model	Manufacture	Model No.	Capacity(kw)
A	RW170	Yaskawa Electric (Σ-V)	SGMGV-30A3A2E	2.9
	RW240		SGMGV-44A3A2E	4.4
	RW320		SGMGV-75A3A2E	7.5
B	RW170	Yaskawa Electric (Σ-7)	SGM7G-30A7A2E	2.9
	RW240		SGM7G-44A7A2E	4.4
	RW320		SGM7G-75A7A2E	7.5
C	RW170	Mitsubishi Electric (J3)	HF-SP352BJ	3.5
	RW240		HF-SP502BJ	5.0
	RW320		HF-SP702BJ	7.0
D	RW170	Mitsubishi Electric (J4)	HG-SR352BJ	3.5
	RW240		HG-SR502BJ	5.0
	RW320		HG-SR702BJ	7.0
E	RW170	FANUC	αiF12/4000-B(A06B-2243-B400)	3.0
	RW240		αiF22/4000-B(A06B-2248-B400)	4.0
	RW320		αiF30/4000-B(A06B-2253-B400)	7.0
X	Same for all sizes	Motor not listed for options A, B, C, D, or E.		

※ The motor listed above comes with a brake.

⑧ Connector position on servomotor

R	S	V	W	Z
 Special order: On side R	 Special order: On side S	 Special order: On side V	 Special order: On side W	Standard: Customer to mount servomotor

RollerDrive Specifications

Sizes		RW170		RW240		RW320	
Allowable loading capacity	kg	2000		5000		9000	
Allowable moment load output shaft	N·m	5500		8800		10700	
Output shaft runout (axial/radial)	μm or less	10		10		10	
Angular repeatability accuracy	mm	±0.05(R=1000mm)		±0.05(R=1000mm)		±0.05(R=1000mm)	
Rotating Angle	deg	0~360		0~360		0~360	
Gear ratio		72	216	120	360	120	360
Maximum Speed	min ⁻¹	35(210°/sec)	13.8(83.3°/sec)	25(150°/sec)	8.3(50°/sec)	25(150°/sec)	8.3(50°/sec)
Internal moment of inertia on motor shaft	kg·m ²	0.00388	0.00173	0.00614	0.00198	0.0118	0.00261
Weight (Motor not included)	kg	120	128.1	400	408.1	650	658 (667)*

*Weight for RW320 (high gear ratio) Yaskawa Motor.

RW170

※Table size:1000mm×700mm

180° Indexing time	Weight of load	Moment of inertia
1.5sec	700kg	86.9kg·m ²
2.0sec	1000kg	124.2kg·m ²
3.0sec	2000kg	248.3kg·m ²

RW240

※Table size:1500mm×1000mm

180° Indexing time	Weight of load	Moment of inertia
1.5sec	1200kg	325kg·m ²
2.0sec	2000kg	541.7kg·m ²
3.0sec	5000kg	1354.2kg·m ²

RW320

※Table size:2000mm×1400mm

180° Indexing time	Weight of load	Moment of inertia
2.0sec	2000kg	993.3kg·m ²
3.0sec	4000kg	1986.7kg·m ²
4.5sec	9000kg	4470kg·m ²

●Oil lubrication

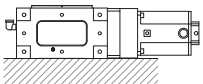
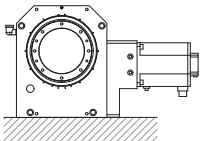
These units use high-performance lubrication oil. The lubrication oil will remain chemically and thermally stable, but should be replaced every 3,000 hours of operation to prolong the life of the unit. Use the oil level gauge to check the condition of the lubrication. Check lubrication when the unit has stopped. If the oil appears low or discolored, change it with fresh oil regardless of the hours of operation. Occasionally, air bubbles may form in the oil during operation but this is natural and not a quality concern.

※:Use the following lubricant for refill.

Standard lubricant: Mobil SHC629 (VG150)

Use of different oil can cause wearing or other problems.

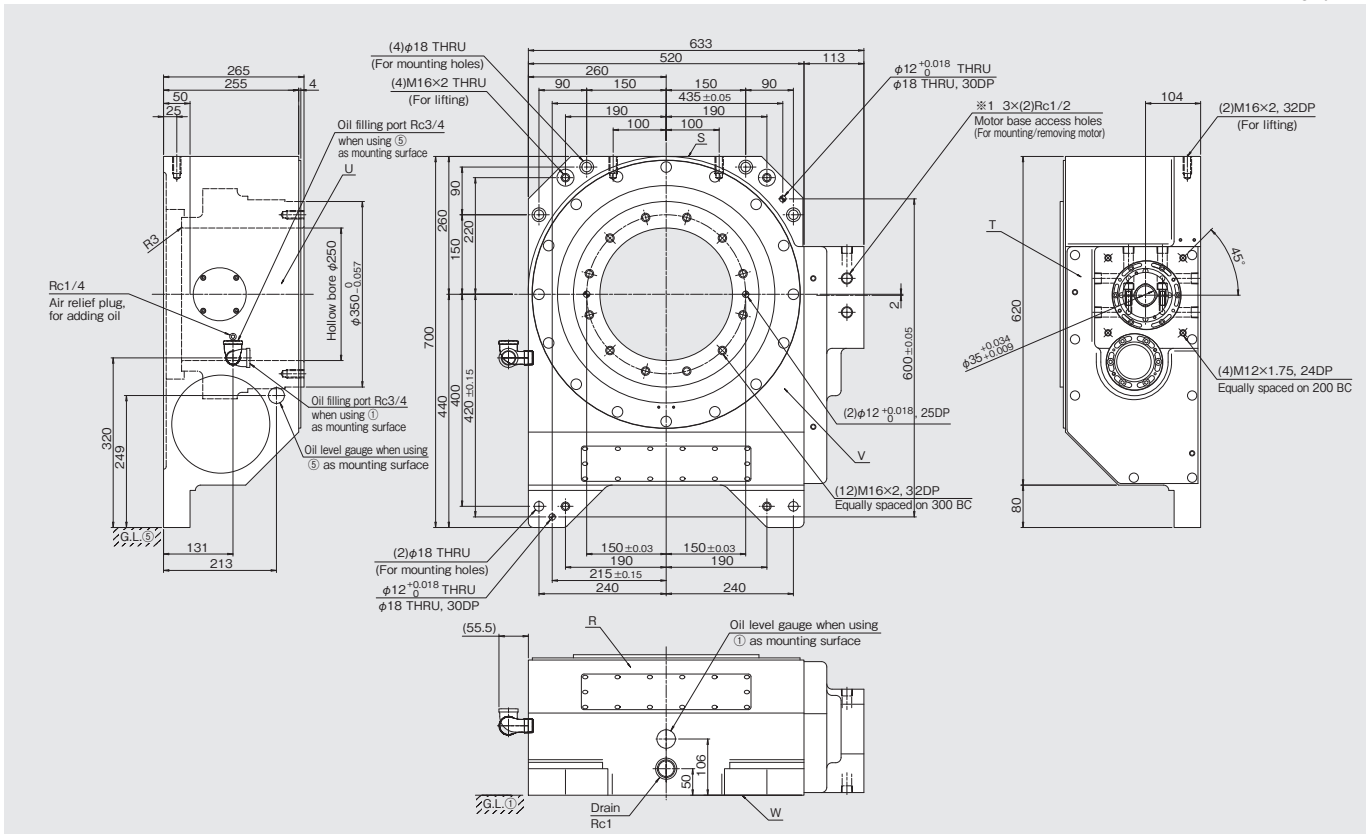
Oil Volume by Mounting Positions

	1	5	9
Mounting position	 W surface on bottom	 R surface on bottom	Special order
RW170	3ℓ	3ℓ	Ask Sankyo.
RW240	6ℓ	7ℓ	
RW320	15ℓ	14ℓ	

Dimension drawings

RW240 Standard Gear Ratio Model [Gear ratio=120]

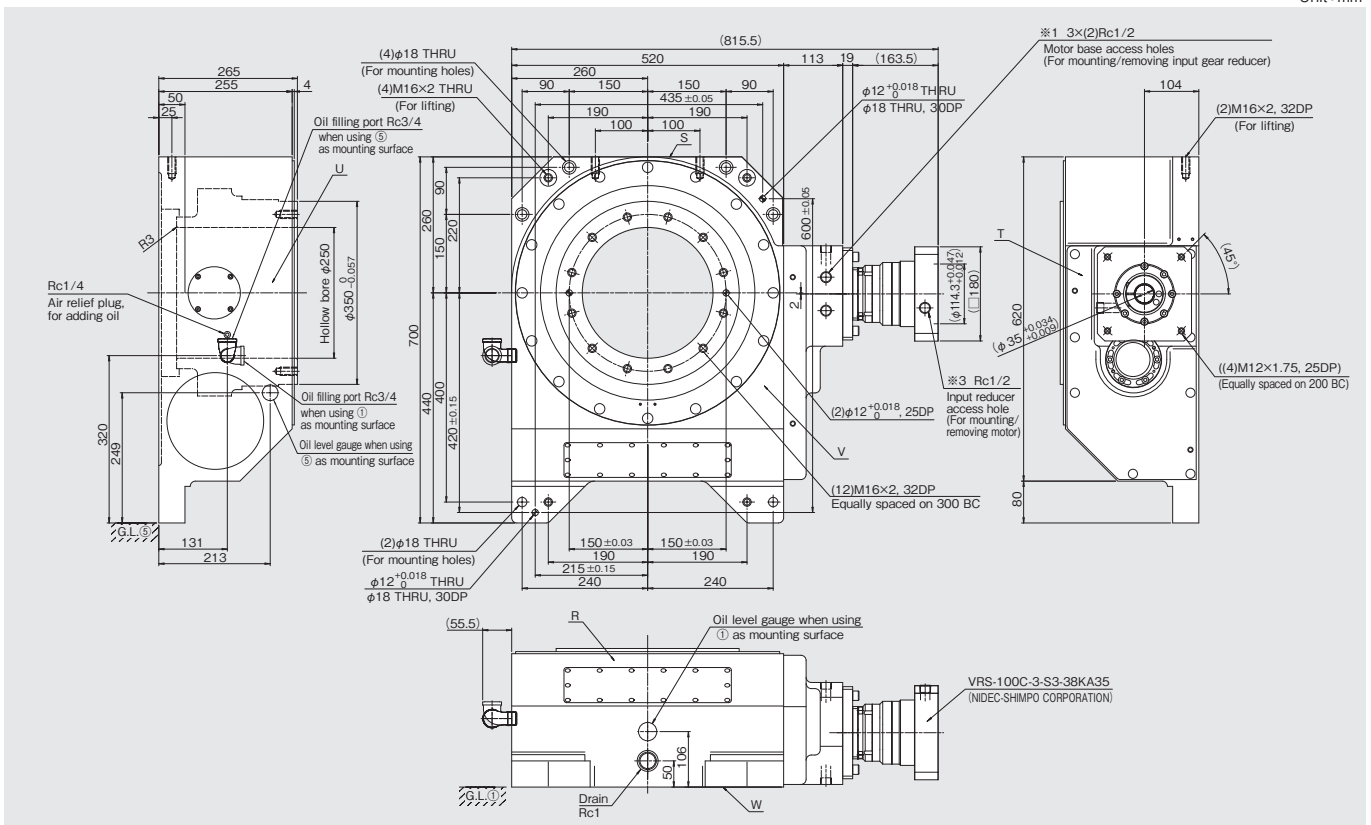
Unit : mm



- ※1 Motor base access holes are not provided on side R.
- ※2 The customer must supply their own servo motor.

RW240 High Gear Ratio Model [Gear ratio=360]

Unit : mm



- ※1 Motor base access holes are not provided on side R.
- ※2 The customer must supply their own servo motor.
- ※3 Use the product code to specify the position of the access hole for the input reducer. (Refer to P.2)

Our contact
person: _____

Model Sizing Form for the <i>RollerDrive®</i> RW series		
Customer's Company, Department		TEL
Address		FAX
Name	Email	
A) Application		
B) Overview drawing, loads, operating environment, etc. (Draw a sketch of the table, workpieces, fixtures, etc., to mount on the output shaft of the RW, and indicate any loads that will occur during rotation.)	Table diameter [mm]	C) Motion pattern Index period (angle of rotation per cycle) [deg]
	Table mass [kg]	Indexing time (time to move the indexing angle) [sec]
	P.C.D of fixtures [mm]	Dwell time [sec]
	Mass per fixture [kg]	Cycle Time (Indexing time + Dwell time) [sec]
	Number of fixtures [pcs.]	Allowable e-stop time or angle [sec] [deg]
	P.C.D of workpieces [mm]	D) Specified servomotor ☐ Yaskawa Electric (Σ - V) ☐ Yaskawa Electric (Σ - 7) ☐ Mitsubishi Electric (J3) ☐ Mitsubishi Electric (J4) ☐ FANUC ☐ Other models () Choose one
	Mass per workpiece [kg]	
	Number of workpieces [pcs.]	
	Total payload [kg]	
	Total moment of inertia [kg · m ²]	

RW-2015/02E-S

Service Network

Global network



Group Company

SANKYO AMERICA INC.
10655 State Route 47 Sidney, Ohio, 45365 U.S.A.
PHONE: +1-(0)937-498-4901 · FAX: +1-(0)937-498-9403
E-mail: sales@sankyoautomation.com

SANKYO KOREA CO., LTD.
1449-48 Seobu-ro, Gwonseon-gu, Suwon-si, Gyeonggi-do, 16643 Korea
PHONE: +82-(0)31-895-5991 · FAX: +82-(0)31-895-6607
E-mail: kr-sales@rollerdrive.com

SANKYO CHINA TRADING CO., LTD.
[SHANGHAI HEAD OFFICE]
Room 1103, Block B, No.391 Guiping Road,
Shanghai 200233 China
PHONE: +86-(0)21-5445-2813 · FAX: +86-(0)21-5445-2340
E-mail: sales@sankyochina-trading.com

[SHENZHEN BRANCH OFFICE]
Unit13B, 13/F., TowerC, NEO-Building, No.6009 Shennan Avenue,
Futian District, Shenzhen China
PHONE: +86-(0)755-8230-0270 · FAX: +86-(0)755-8236-4605

[TIANJIN BRANCH OFFICE]
Room 2706, Jinhuan Building, No.20 Nanjing Road,
HeXi District Tianjin China
PHONE: +86-(0)22-2312-1005 · FAX: +86-(0)22-2312-1007

[GUANGZHOU BRANCH OFFICE]
Room 913, Xing Pu building, No.12 Guan Hong Road,
Guangzhou Economic Development Zone, Huang Pu, Guang Zhou 510670 China
PHONE: +86-(0)20-8985-1846 · FAX: +86-(0)20-8225-7346

SANKYO WORKS (THAILAND) CO., LTD.
9/31 Moo 5, Phaholyotin Road, Klongnueng,
Klong Luang, Patumthani 12120 Thailand
PHONE: +66-(0)2-516-5355 · FAX: +66-(0)2-068-0931
E-mail: sales@sankyo-works.co.th

Contact us

Mon-Fri AM8:30-12:00 PM13:00-17:30 UTC + 09:00 (JST) (Except public holidays and company holidays)



■ **Head Office**
(International department)

3-37-3 Tabatashinmachi, Kita-ku, Tokyo, Japan 114-8538
PHONE: +81-(0)3-3800-3330 · FAX: +81-(0)3-3800-3380 · E-MAIL: overseas@sankyo-seisakusho.co.jp

■ SANKYO SEISAKUSHO CO. TAIWAN BRANCH

No.25, Gongyequ 40th Rd., Xiehe Vil., Xitun Dist., Taichung City 40768, Taiwan (R.O.C.)
PHONE: +886-(0)4-2359-4048 FAX: +886-(0)4-2359-4720
E-mail: tw-sales@rollerdrive.com